

AGCO ALLIS

PARTS MANUAL

400 SERIES

8.5 HP Gear
Mfg. No. 1692394

12 HP Gear
Mfg. No. 1692396

12 HP Hydro
Mfg. No. 1692519

13 HP Hydro
Mfg. No. 1692399

30" Mower Deck
Mfg. No. 1692172
Mfg. No. 1692544

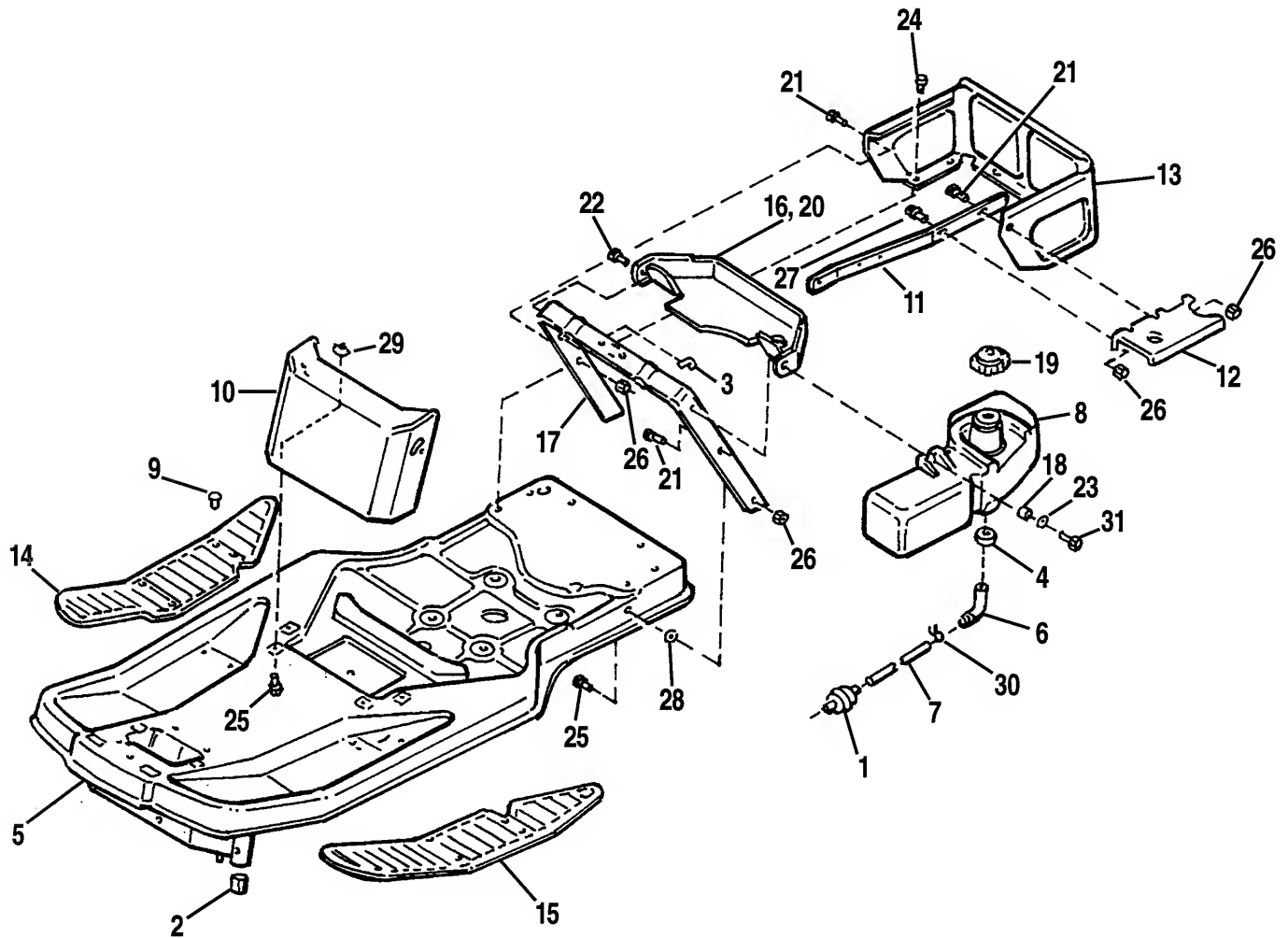
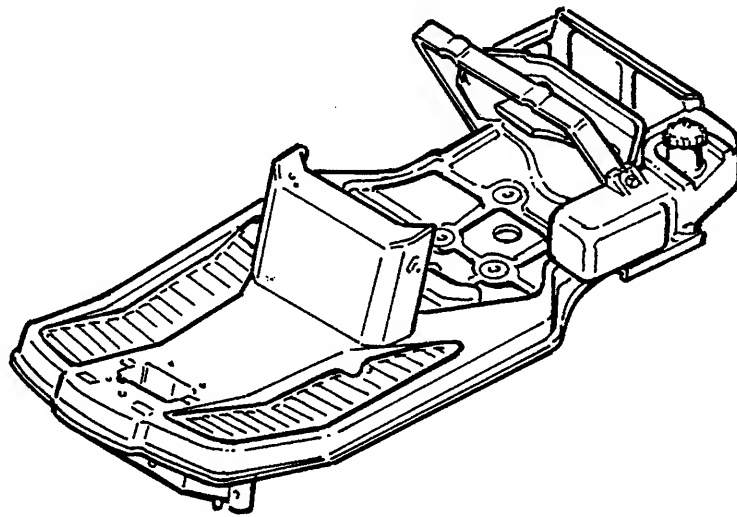
34" Mower Deck
Mfg. No. 1692174
Mfg. No. 1692546





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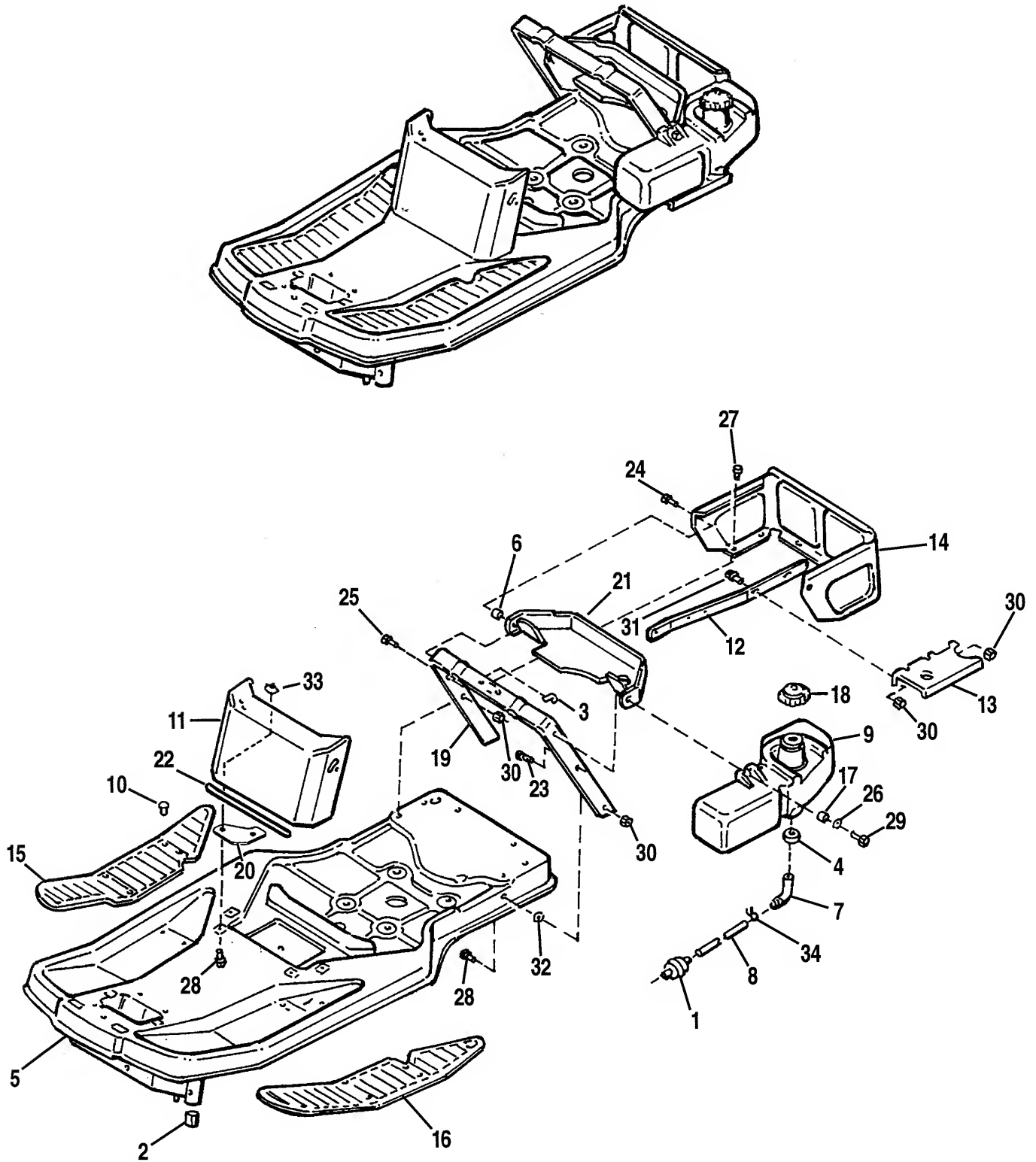
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Mfg. Nos. 1692380, 1692382, 1692387, 1692389, 1692394, 1692396, 1692489, 1692515, 1692517, 1692519

Frame & Fuel System

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 173206 | 1 | FUEL FILTER |
| 2 | 176440 | 4 | BUSHING |
| 3 | 934683 | 1 | CLIP |
| 4 | 1654930 | 1 | BUSHING, Rubber |
| 5 | 1660007 | 1 | FRAME ASSY. (Incl. Ref. No. 2) |
| 6 | 1674231 | 1 | ELBOW |
| 7 | 1676861 | 1 | HOSE, Fuel Tank |
| 8 | 1685483 | 1 | FUEL TANK (Incl. Ref. Nos. 1, 4, 6 & 30) |
| 9 | 1704351 | 14 | FASTENER |
| 10 | 1708253 | 1 | PANEL, Front |
| 11 | 1708362 | 1 | STRAP, Fuel Tank, Brace |
| 12 | 1708363 | 1 | SUPPORT, Fuel Tank |
| 13 | 1708470 | 1 | SHROUD, Rear |
| 14 | 1708524 | 1 | PAD, Foot Rest, RH |
| 15 | 1708525 | 1 | PAD, Foot Rest, LH |
| 16 | 1708725 | 1 | DUCT, Air Inlet (Gear model only) |
| 17 | 1709269 | 1 | "U" SUPPORT, Seat Deck |
| 18 | 1710437 | 1 | SPACER, 21/64 x 1/2 x 21/64 |
| 19 | 1714020 | 1 | CAP, Fuel Tank, Vented |
| 20 | 1714447 | 1 | DUCT, Air Inlet (Hydro model only) |
| 21 | 1921333 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1 |
| 22 | 1924856 | 1 | SCREW, Hex Hd., Taptite, 5/16 x 1/2 |
| 23 | 1924940 | 1 | WASHER, Plain, 13/32 x 7/8 x 5/64 |
| 24 | 1925003 | 6 | SCREW, Hex Hd., Taptite, 1/4-20 x 1/2 |
| 25 | 1930591 | 2 | CAPSCREW, Hex Hd., Whizlock, 5/16-18 x 3/4 |
| 26 | 1931277 | 5 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 27 | 1931333 | 1 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 28 | 1933988 | 2 | PAL NUT, 5/16 |
| 29 | 1935255 | 4 | PAL NUT, 5/16-18 |
| 30 | 1960112 | 2 | CLAMP, Hose |
| 31 | 1960373 | 1 | SCREW, Taptite, 5/16-18 x 1 |

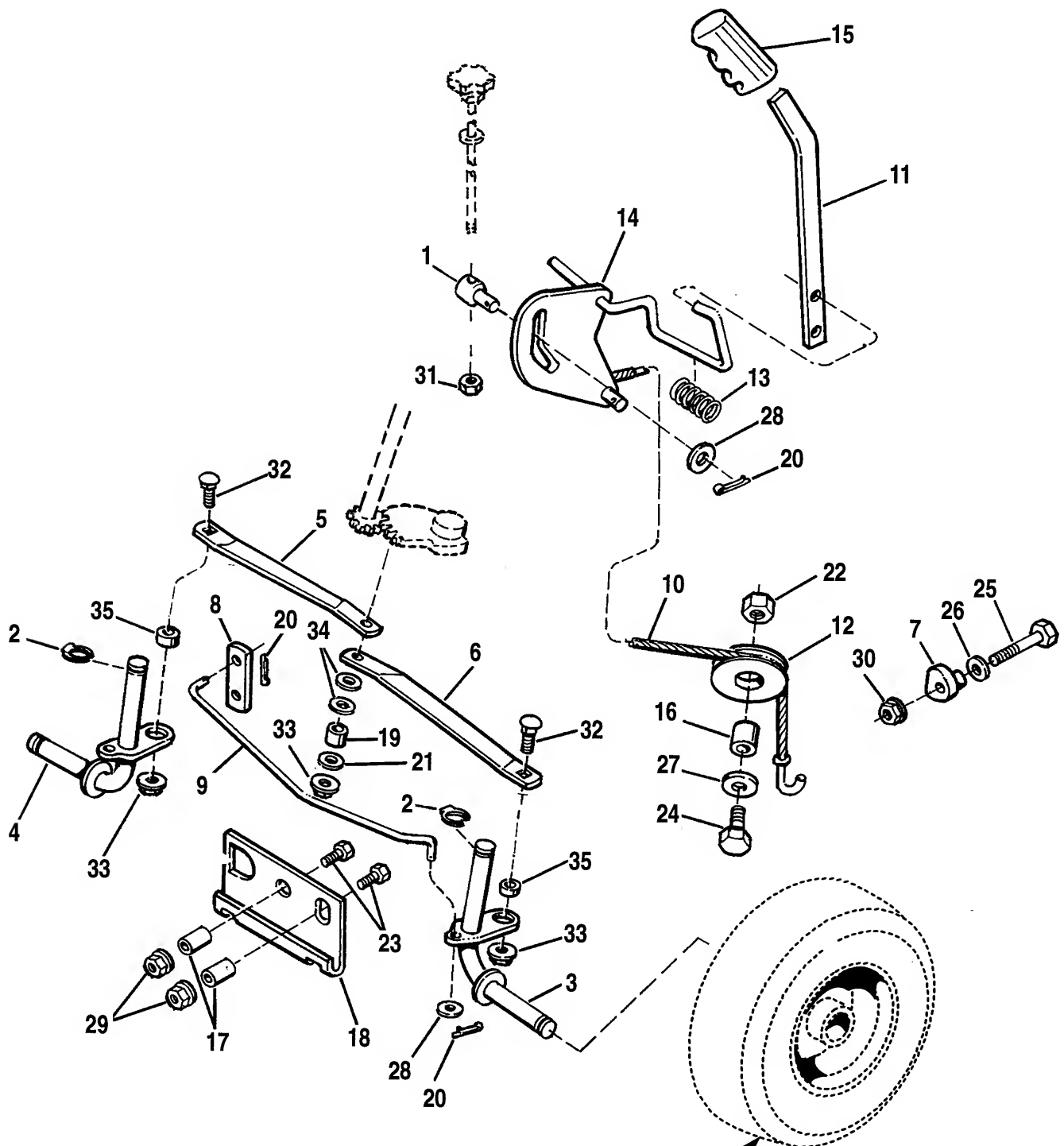


NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

Mfg. Nos. 1692385, 1692392, 1692399, 1692491

Frame & Fuel System

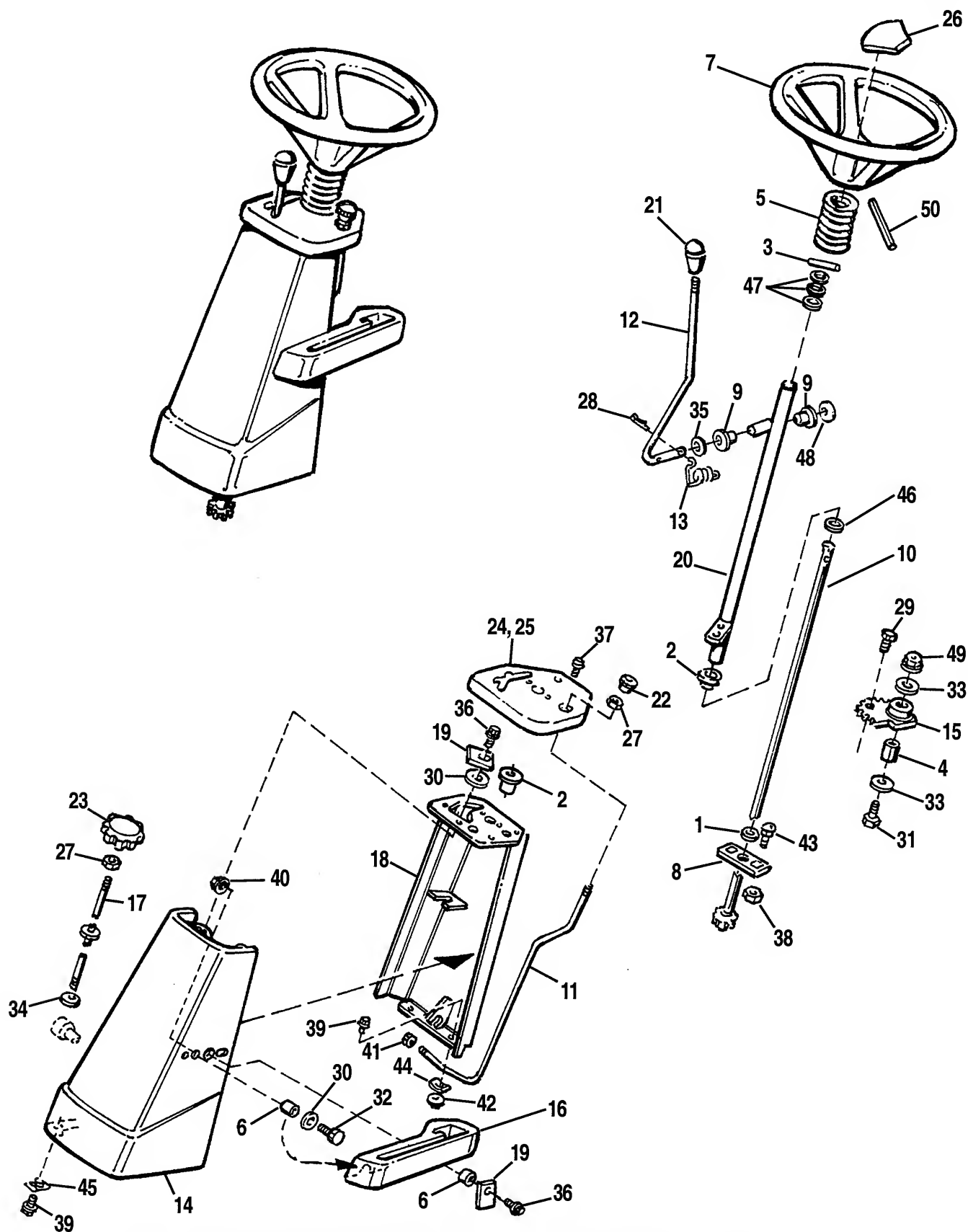
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 173206 | 1 | FUEL FILTER |
| 2 | 176440 | 4 | BUSHING |
| 3 | 934683 | 1 | CLIP |
| 4 | 1654930 | 1 | BUSHING, Rubber |
| 5 | 1660007 | 1 | FRAME ASSY. (Incl. Ref. No. 2) |
| 6 | 1673796 | 1 | SPACER |
| 7 | 1674231 | 1 | ELBOW |
| 8 | 1676861 | 1 | HOSE, Fuel Tank |
| 9 | 1685483 | 1 | FUEL TANK (Incl. Ref. No. 1, 4, 7 & 34) |
| 10 | 1704351 | 14 | FASTENER |
| 11 | 1708253 | 1 | PANEL, Front |
| 12 | 1708362 | 1 | STRAP, Fuel Tank, Brace |
| 13 | 1708363 | 1 | SUPPORT, Fuel Tank |
| 14 | 1708470 | 1 | SHROUD, Rear |
| 15 | 1708524 | 1 | PAD, Foot Rest, RH |
| 16 | 1708525 | 1 | PAD, Foot Rest, LH |
| 17 | 1710437 | 1 | SPACER, 21/64 x 1/2 x 21/64 |
| 18 | 1714020 | 1 | CAP, Fuel Tank, Vented |
| 19 | 1714064 | 1 | "U" SUPPORT, Seat Deck |
| 20 | 1714077 | 2 | PLATE, Front Panel |
| 21 | 1714078 | 1 | DUCT, Air Inlet |
| 22 | 1714103 | 1 | SEAL, Front Plate |
| 23 | 1921977 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1-1/4 |
| 24 | 1922127 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 1-3/4 |
| 25 | 1923341 | 1 | CAPSCREW, Hex Hd., 1/4-20 x 3/4 |
| 26 | 1924940 | 1 | WASHER, Plain, 13/32 x 7/8 x 5/64 |
| 27 | 1925003 | 6 | SCREW, Hex Hd., Taptite, 1/4-20 x 1/2 |
| 28 | 1930591 | 2 | CAPSCREW, Hex Hd., Whizlock, 5/16-18 x 3/4 |
| 29 | 1931202 | 1 | SCREW, Hex, Taptite, 5/16-18 x 1-1/4 |
| 30 | 1931277 | 4 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 31 | 1931333 | 1 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 32 | 1933988 | 2 | PAL NUT, 5/16 |
| 33 | 1935255 | 4 | PAL NUT, 5/16-18 |
| 34 | 1960112 | 2 | CLAMP, Hose |



See Front Wheels Group

All Models**Steering & Lift**

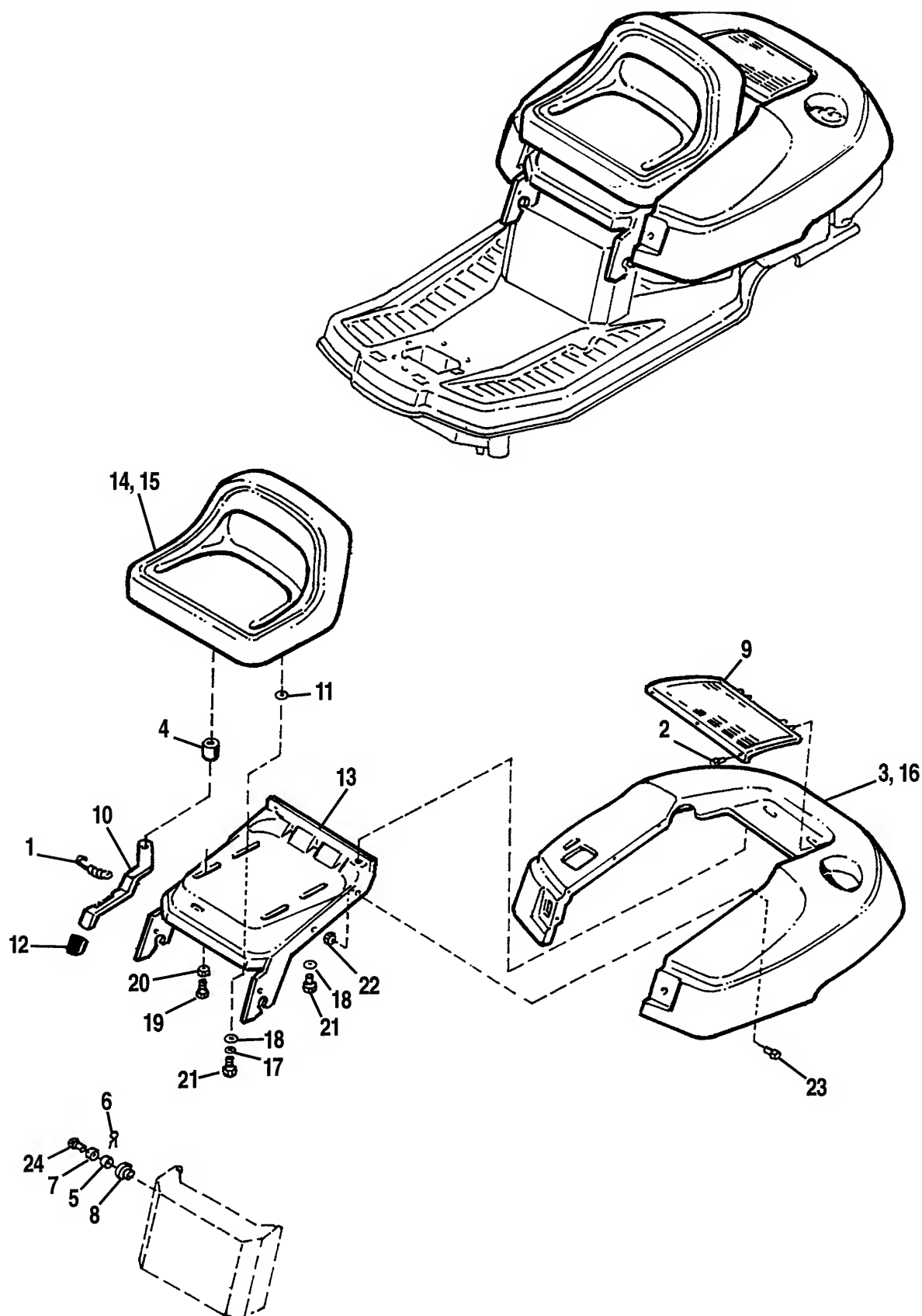
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|------------------------------------|
| 1 | 108512 | 1 | PIVOT |
| 2 | 1704420 | 2 | KLIP RING |
| 3 | 1706011 | 1 | SPINDLE ASSY., LH |
| 4 | 1706019 | 1 | SPINDLE ASSY., RH |
| 5 | 1708500 | 1 | TIE ROD, RH |
| 6 | 1708501 | 1 | TIE ROD, LH |
| 7 | 1708514 | 1 | ECCENTRIC |
| 8 | 1708516 | 1 | LEVER |
| 9 | 1708521 | 1 | ROD, Hitch |
| 10 | 1708556 | 1 | CABLE ASSY., Lift |
| 11 | 1708557 | 1 | LEVER, Lift |
| 12 | 1708559 | 1 | PULLEY, Lift |
| 13 | 1708884 | 1 | SPRING, Compression |
| 14 | 1708955 | 1 | ARM ASSY., Lift |
| 15 | 1708966 | 1 | GRIP, Lever |
| 16 | 1708973 | 1 | BUSHING |
| 17 | 1709235 | 2 | BUSHING |
| 18 | 1709237 | 1 | HITCH, Hook |
| 19 | 1710703 | 1 | SPACER, 21/64 x 1/2 x 5/8 |
| 20 | 1918447 | 3 | COTTER PIN, 3/32 x 3/4 |
| 21 | 1919381 | 1 | WASHER, Plain, 11/32 x 1 x 1/8 |
| 22 | 1919439 | 1 | NUT, Hex, Esna Lock, 3/8-16 |
| 23 | 1920328 | 2 | CAPSCREW, Hex Hd., 1/2-13 x 1-1/2 |
| 24 | 1921969 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1-1/2 |
| 25 | 1921971 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1-3/4 |
| 26 | 1922755 | 1 | WASHER, Plain, 13/32 x 7/8 x 1/8 |
| 27 | 1924356 | 1 | WASHER, Plain, 13/32 x 1-1/2 x 1/8 |
| 28 | 1924940 | 3 | WASHER, Plain, 13/32 x 7/8 x 5/64 |
| 29 | 1930644 | 2 | NUT, Hex, Flange Lock, 1/2-13 |
| 30 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 31 | 1930651 | 1 | NUT, Hex, 3/8-16 |
| 32 | 1931335 | 2 | CARRIAGE BOLT, 3/8-16 x 1 |
| 33 | 1935048 | 3 | NUT, Hex, Flange Lock, 5/16-18 |
| 34 | 1960170 | 2 | WASHER, Plain |
| 35 | 1960236 | 2 | SPACER |



NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

All Models**Front Column & Dash**

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 173668 | 1 | WASHER, Plain |
| 2 | 176440 | 2 | BUSHING |
| 3 | 916001 | 1 | PIN |
| 4 | 1666332 | 1 | SPACER |
| 5 | 1678381 | 1 | TUBE, Steering |
| 6 | 1678392 | 3 | SPACER, 17/64 x 3/8 x 21/64 |
| 7 | 1686651 | 1 | STEERING WHEEL ASSY. (Incl. Ref. Nos. 26 & 50) |
| 8 | 1703508 | 1 | PLATE, Steering Mounting |
| 9 | 1704428 | 2 | BUSHING |
| 10 | 1706014 | 1 | SHAFT ASSY., Steering |
| 11 | 1707057 | 1 | ROD, Parking Brake |
| 12 | 1707375 | 1 | ROD, Shift |
| 13 | 1707424 | 1 | SPRING, Torsion |
| 14 | 1708267 | 1 | SHROUD, Front (Orange) |
| | 41708267 | 1 | SHROUD, Front (Red) |
| 15 | 1708426 | 1 | GEAR, Steering |
| 16 | 1708965 | 1 | QUADRANT, Lift |
| 17 | 1708971 | 1 | ROD, Lift Height |
| 18 | 1708990 | 1 | SUPPORT, Steering |
| 19 | 1709075 | 2 | CLAMP |
| 20 | 1709229 | 1 | TUBE ASSY., Shift |
| 21 | 1713843 | 1 | KNOB, Rod, Shift |
| 22 | 1713855 | 1 | KNOB, Rod, Parking Brake |
| 23 | 1713857 | 1 | KNOB, Rod, Lift Height |
| 24 | 1714081 | 1 | DASH, Hydro |
| 25 | 1714082 | 1 | DASH, Gear |
| 26 | 1714097 | 1 | CAP, Steering Wheel |
| 27 | 1917421 | 2 | NUT, Hex, Jam, 1/4-20 |
| 28 | 1918447 | 2 | COTTER PIN |
| 29 | 1921221 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 1-1/2 |
| 30 | 1921319 | 2 | WASHER, Plain, 1/4 |
| 31 | 1923701 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 2 |
| 32 | 1924009 | 2 | CAPSCREW, Hex, 1/4-20 x 7/8 |
| 33 | 1924356 | 2 | WASHER, Plain, 13/32 x 1-1/2 x 1/8 |
| 34 | 1924356 | 1 | WASHER, 13/32 x 1-1/2 x 1/8 |
| 35 | 1924361 | 1 | WASHER, Plain, 17/32 x 1-1/4 x 7/64 |
| 36 | 1925003 | 3 | SCREW, Hex, Flange, Taptite, 1/4-20 x 1/2 |
| 37 | 1925592 | 3 | SCREW, Hex, Flange, Taptite, 1/4-20 x 3/4 |
| 38 | 1928352 | 2 | NUT, Hex, 3/8-16 |
| 39 | 1930591 | 6 | SCREW, Hex, Whizlock, 5/16-18 x 3/4 |
| 40 | 1930641 | 2 | NUT, Hex, Flange, Whizlock, 1/4-20 |
| 41 | 1930642 | 1 | NUT, Hex, Flange, 1/4-20 |
| 42 | 1931277 | 2 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 43 | 1931350 | 2 | CARRIAGE BOLT, 3/8-16 x 1 |
| 44 | 1933988 | 2 | PUSH NUT, 5/16 |
| 45 | 1935255 | 4 | PAL NUT, 5/16-18 |
| 46 | 1960114 | 1 | WASHER, Plain, 11/32 x 1 x 1/8 |
| 47 | 1960160 | 3 | WASHER, Plain, 49/64 x 1-1/16 x 5/64 |
| 48 | 1960170 | 1 | WASHER, Plain |
| 49 | 1960339 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 50 | 1960540 | 1 | ROLL PIN, 5/16 x 2 |



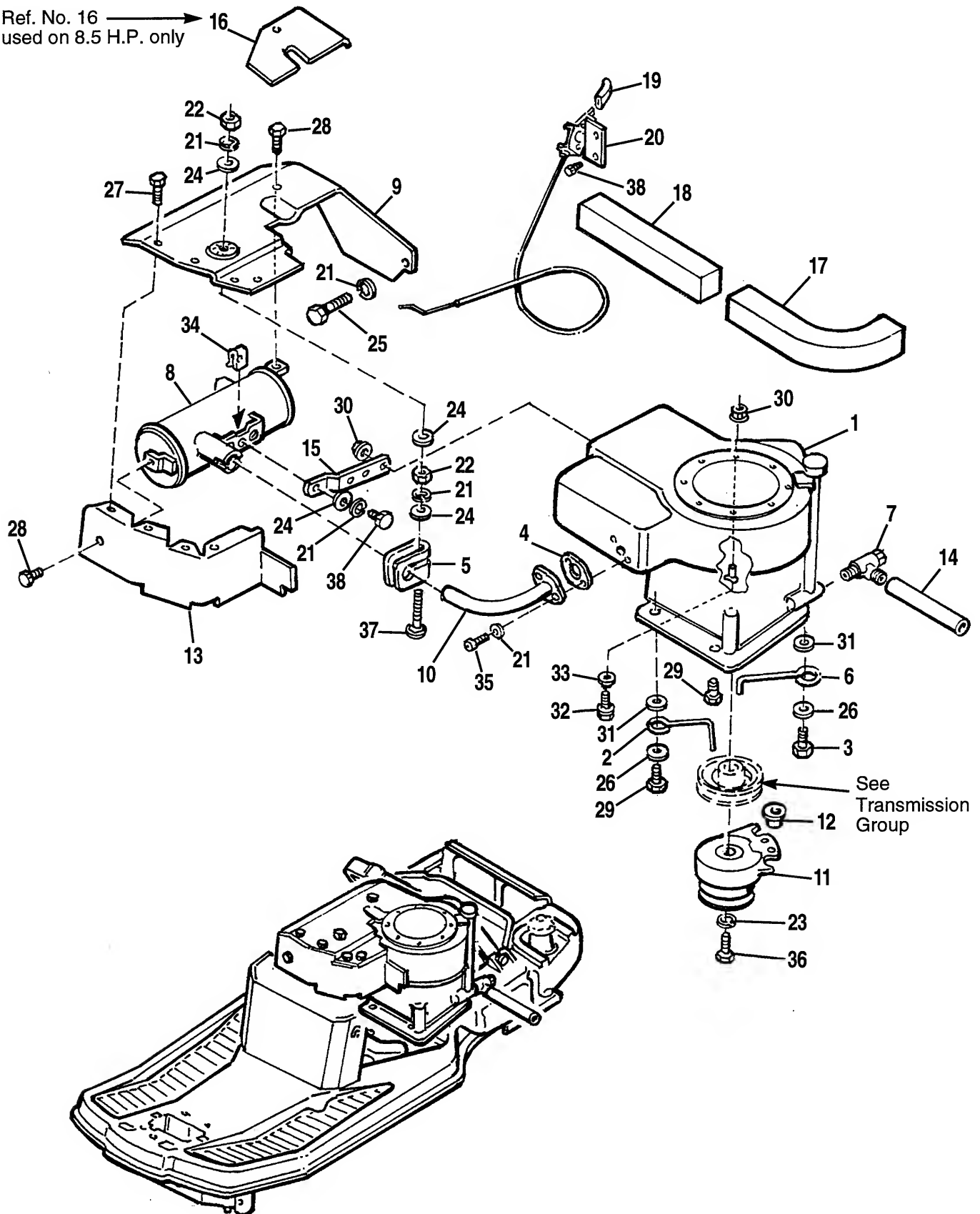
NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

All Models**Seat & Deck**

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 1667286 | 1 | SPRING |
| 2 | 1673320 | 3 | RIVET |
| 3 | 1686638 | 1 | DECK, Seat (Orange) |
| 4 | 1703900 | 1 | SPACER |
| 5 | 1704626 | 2 | SPACER, Hood |
| 6 | 1704628 | 2 | CLIP, Hairpin |
| 7 | 1705248 | 2 | PIVOT, Hood |
| 8 | 1705249 | 2 | SPACER |
| 9 | 1708504 | 1 | SCREEN |
| 10 | 1708509 | 1 | ADJUSTER, Seat |
| 11 | 1708511 | 4 | SPACER, Seat Side |
| 12 | 1708881 | 1 | CAP, Vinyl, Black |
| 13 | 1713556 | 1 | SUPPORT, Seat |
| 14 | 1713839 | 1 | SEAT ASSY. (Includes Ref. No. 15) |
| 15 | 1714482 | 1 | COVER, Seat |
| 16 | 1714625 | 1 | DECK, Seat (Red) |
| 17 | 1917356 | 1 | LOCKWASHER, 5/16 |
| 18 | 1919381 | 3 | WASHER, Plain, 11/32 x 1 x 1/8 |
| 19 | 1921977 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1-1/4 |
| 20 | 1927557 | 1 | NUT, Hex, 5/16-18 |
| 21 | 1930591 | 4 | CAPSCREW, Hex Hd., Whizlock, 5/16-18 x 3/4 |
| 22 | 1930642 | 8 | NUT, Hex, Flange Lock, 1/4-20 |
| 23 | 1960295 | 8 | CAPSCREW, Hex Hd., 1/4-20 x 5/8 |
| 24 | 1960373 | 2 | SCREW, Taptite, 5/16-18 x 1 |

Engine & Electric Clutch (PTO) - 8.5, 10 & 12 HP Briggs & Stratton

Ref. No. 16
used on 8.5 H.P. only



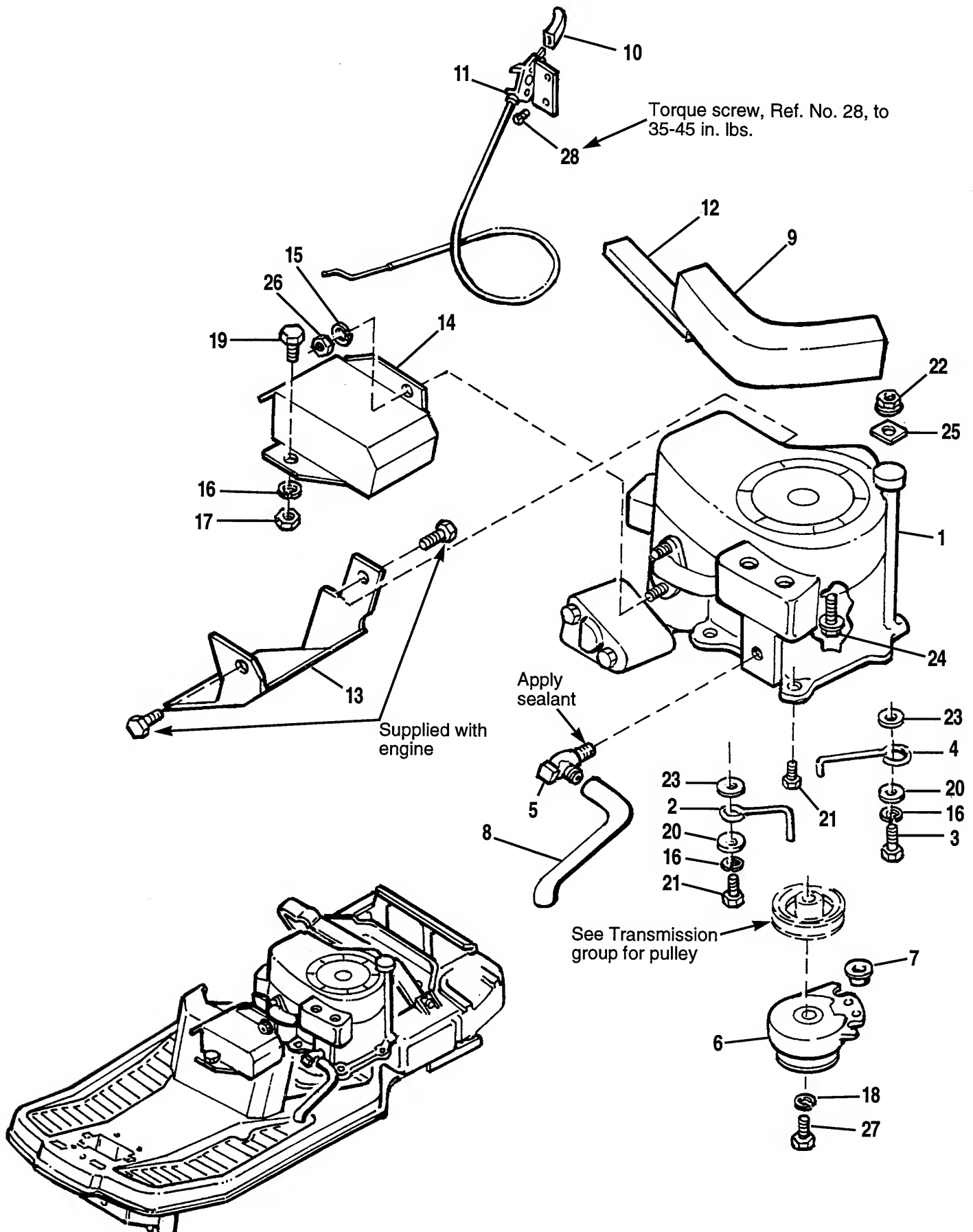
Mfg. Nos. 1692380, 1692387, 1692394, 1692489

Engine & Electric Clutch (PTO) - 8.5, 10 & 12 HP Briggs & Stratton

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | * | 1 | ENGINE, 8.5, 10 & 12 HP (Briggs & Stratton) |
| 2 | 158499 | 1 | BELT STOP |
| 3 | 960361 | 1 | SCREW, Hex, Washer Hd., Taptite, 3/8-16 x 2 |
| 4 | 1650670 | 1 | GASKET, Muffler |
| 5 | 1676183 | 1 | CLAMP, Muffler |
| 6 | 1704419 | 1 | BELT STOP |
| 7 | 1708405 | 2 | DRAIN VALVE, Oil |
| 8 | 1708416 | 1 | MUFFLER ASSY. |
| 9 | 1708420 | 1 | DUCT, Top, RH |
| 10 | 1708421 | 1 | PIPE, Exhaust |
| 11 | 1708536 | 1 | ELECTRIC CLUTCH |
| 12 | 1708537 | 1 | SLEEVE, Clutch Anchor |
| 13 | 1708581 | 1 | DUCT, Top, LH |
| 14 | 1708645 | 1 | HOSE, Oil Drain |
| 15 | 1708715 | 1 | SUPPORT, Muffler |
| 16 | 1708716 | 1 | DUCT, Top, Muffler, 8.5 HP |
| 17 | 1709055 | 1 | SEAL, Air Inlet |
| 18 | 1709056 | 1 | SEAL, Air Inlet |
| 19 | 1713846 | 1 | KNOB, Throttle Control |
| 20 | 1714040 | 1 | THROTTLE CONTROL ASSY. |
| 21 | 1917356 | 5 | LOCKWASHER, 5/16 |
| 22 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 23 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 24 | 1919326 | 4 | WASHER, 11/32 |
| 25 | 1921332 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 |
| 26 | 1922755 | 2 | WASHER, Plain, 3/8 |
| 27 | 1923735 | 4 | SCREW, Hex Hd., 10-16 x 3/8 |
| 28 | 1924856 | 2 | SCREW, Hex, Flange, Taptite, 5/16-18 x 1/2 |
| 29 | 1930598 | 2 | SCREW, Taptite, 3/8-16 x 1-1/2 |
| 30 | 1931277 | 3 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 31 | 1933263 | 2 | WASHER, Plain |
| 32 | 1933689 | 1 | SCREW, Hex, Flange, Whizlock, 5/16-18 x 1-1/2 |
| 33 | 1933988 | 1 | PUSH NUT |
| 34 | 1935255 | 1 | NUT, Speed, 5/16-18 |
| 35 | 1936228 | 2 | CAPSCREW, Socket Hd., 5/16-18 x 3/4 |
| 36 | 1960370 | 1 | CAPSCREW, Hex Hd., 7/16-20 x 2-1/2 |
| 37 | 1960483 | 1 | CARRIAGE BOLT, 5/16-3 x 1-1/4 |
| 38 | 1960536 | 2 | SCREW, Hex, Taptite, 1/4-20 x 1/2 |

*** See your local Briggs & Stratton dealer for parts and service.**

Engine & Electric Clutch (PTO) - 12 HP Tecumseh



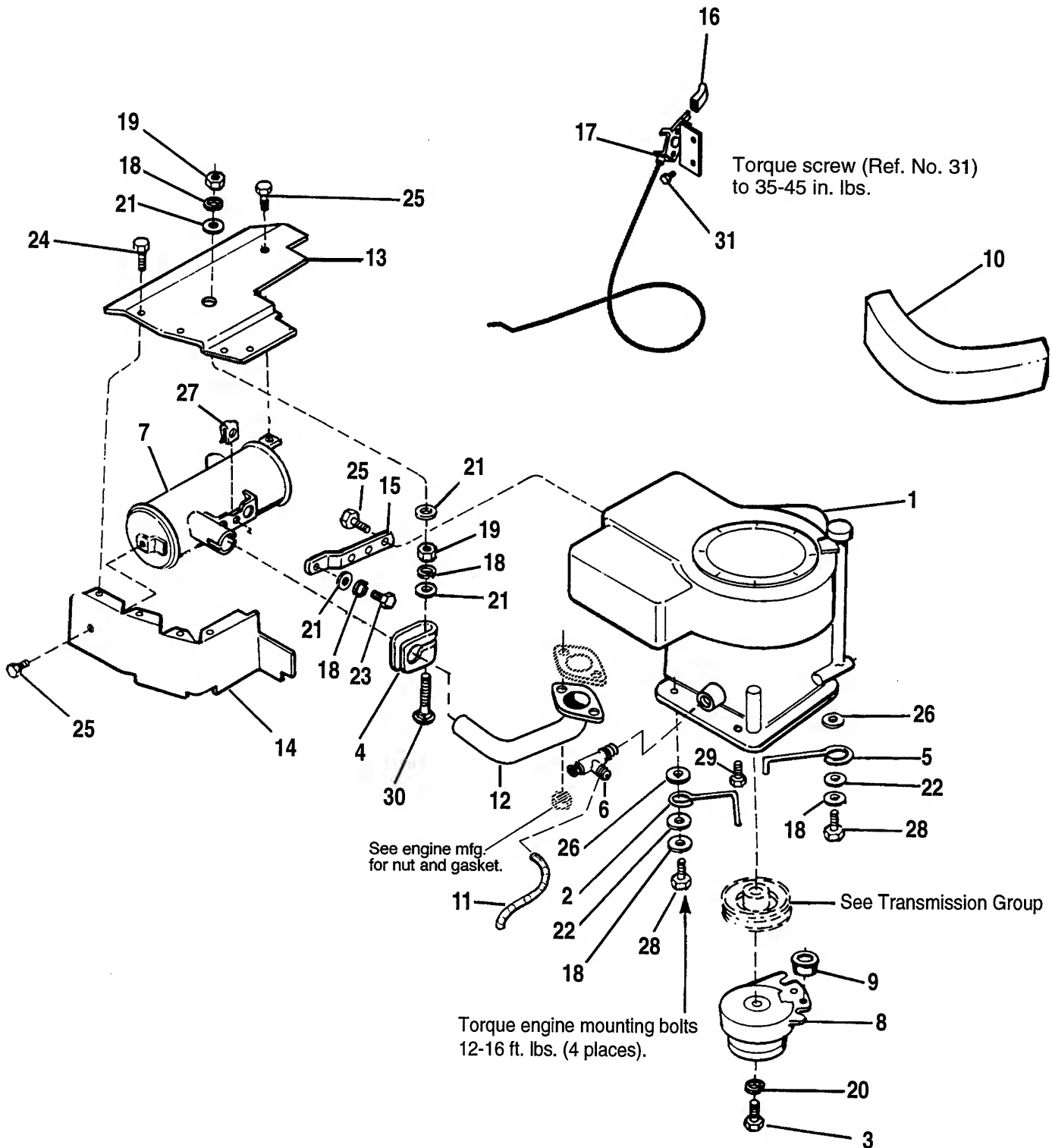
Mfg. Nos. 1692515, 1692517, 1692519

Engine & Electric Clutch (PTO) - 12 HP Tecumseh

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | * | 1 | ENGINE, 12 HP (Tecumseh) |
| 2 | 158499 | 1 | BELT STOP |
| 3 | 960361 | 1 | SCREW, Taptite, 3/8-16 x 2 |
| 4 | 1704419 | 1 | BELT STOP |
| 5 | 1708405 | 1 | VALVE, Oil Drain |
| 6 | 1708536 | 1 | CLUTCH, Electric |
| 7 | 1708537 | 1 | SLEEVE, Clutch Anchor |
| 8 | 1708645 | 1 | HOSE, Oil Drain |
| 9 | 1709055 | 1 | SEAL, Air Inlet |
| 10 | 1713846 | 1 | KNOB, Throttle Control |
| 11 | 1714040 | 1 | THROTTLE CONTROL ASSY. |
| 12 | 1714103 | 1 | SEAL, Air |
| 13 | 1714442 | 1 | DEFLECTOR, Air, Lower |
| 14 | 1714443 | 1 | SHIELD, Muffler |
| 15 | 1916964 | 1 | LOCKWASHER, 1/4 |
| 16 | 1917356 | 3 | LOCKWASHER, 5/16 |
| 17 | 1917372 | 1 | NUT, Hex, 5/16-18 |
| 18 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 19 | 1921332 | 1 | CAPSCREW, Hex, 5/16-18 x 3/4 |
| 20 | 1922755 | 2 | WASHER, Plain, 3/8 |
| 21 | 1930598 | 2 | SCREW, Taptite, 3/8-16 x 1-1/2 |
| 22 | 1931277 | 1 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 23 | 1933263 | 2 | WASHER, Plain |
| 24 | 1933689 | 1 | SCREW, Hex, Flange, Whizlock, 5/16-18 x 1-1/2 |
| 25 | 1933988 | 1 | PUSH NUT, 5/16 |
| 26 | 1960262 | 1 | NUT, Hex, 1/4-28 |
| 27 | 1960370 | 1 | CAPSCREW, Hex, 7/16-20 x 2-1/2 |
| 28 | 1960536 | 2 | SCREW, Plastite, 1/4-10 x 1/2 |

*** See your local Tecumseh dealer for parts and service.**

Engine & Electric Clutch (PTO) - 13 HP Kohler



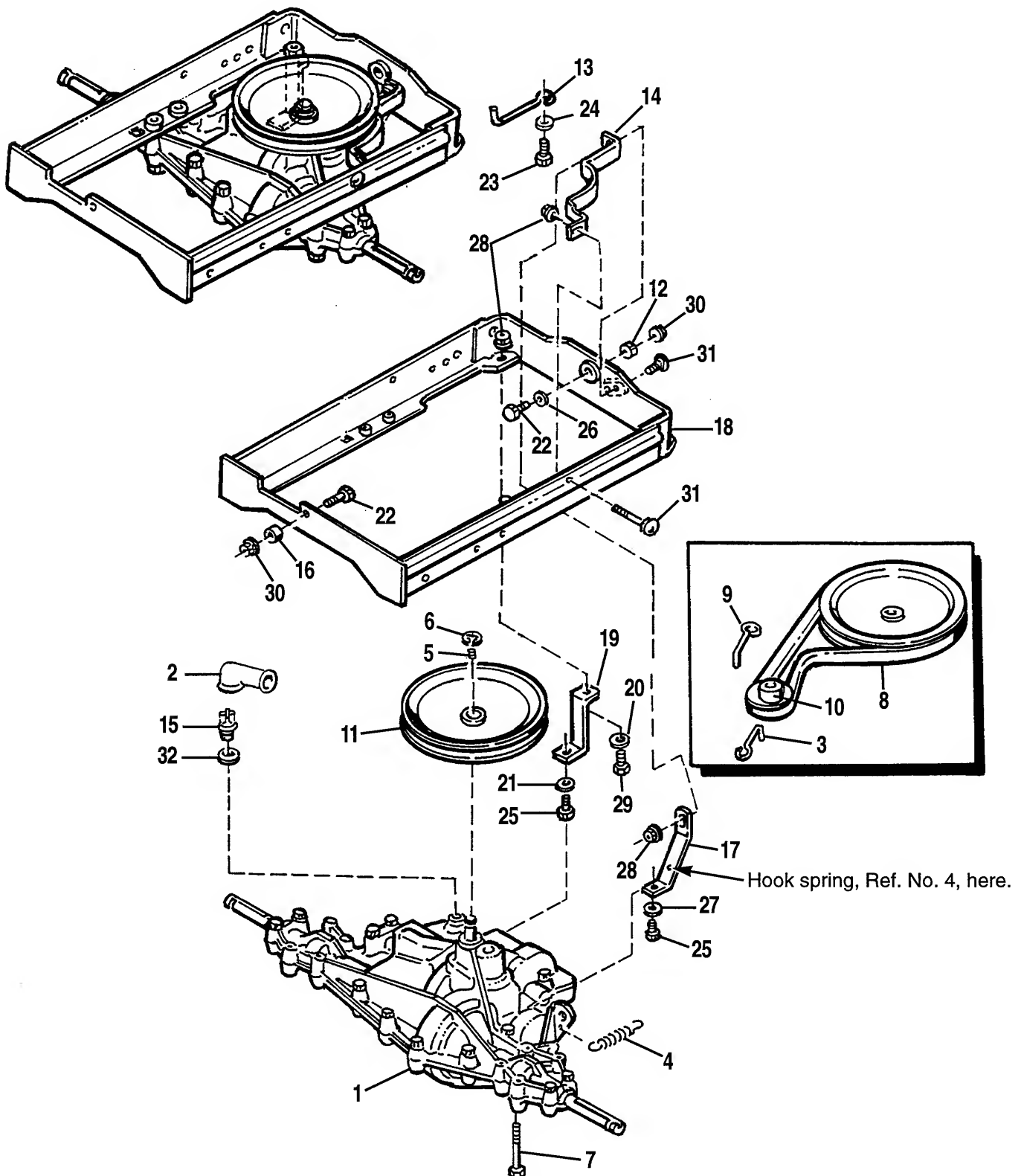
Mfg. Nos. 1692385, 1692392, 1692399, 1692491

Engine & Electric Clutch (PTO) - 13 HP Kohler

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | * | 1 | ENGINE, 13 HP (Kohler) |
| 2 | 158499 | 1 | BELT STOP |
| 3 | 960479 | 1 | CAPSCREW, Hex Hd., M10-1-1/2 x 60mm |
| 4 | 1676183 | 1 | CLAMP, Muffler |
| 5 | 1704419 | 1 | BELT STOP |
| 6 | 1708405 | 1 | VALVE, Oil Drain |
| 7 | 1708416 | 1 | MUFFLER ASSY. |
| 8 | 1708536 | 1 | ELECTRIC CLUTCH |
| 9 | 1708537 | 1 | SLEEVE, Clutch Anchor |
| 10 | 1709055 | 1 | SEAL, Air Inlet |
| 11 | 1708645 | 1 | HOSE, Oil Drain |
| 12 | 1713502 | 1 | PIPE, Exhaust |
| 13 | 1713554 | 1 | SHIELD, Muffler |
| 14 | 1713555 | 1 | DUCT, Bottom |
| 15 | 1713557 | 1 | SUPPORT, Muffler |
| 16 | 1713846 | 1 | KNOB, Throttle Control |
| 17 | 1714040 | 1 | THROTTLE CONTROL ASSY. |
| 18 | 1917356 | 8 | LOCKWASHER, 5/16 |
| 19 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 20 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 21 | 1919326 | 5 | WASHER, 11/32 |
| 22 | 1919381 | 4 | WASHER, Plain, 3/8 |
| 23 | 1921333 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1 |
| 24 | 1923735 | 4 | SCREW, Hex Hd., 10-16 x 3/8 |
| 25 | 1924856 | 3 | SCREW, Hex, Flange, Taptite, 5/16-18 x 1/2 |
| 26 | 1933263 | 2 | WASHER, Plain |
| 27 | 1935255 | 1 | NUT, Speed, 5/16-18 |
| 28 | 1950021 | 2 | CAPSCREW, Hex Hd., M8 x 1-1/4 x 40mm |
| 29 | 1960405 | 2 | SCREW, Hex, #8-1-1/4 x 30mm |
| 30 | 1960483 | 1 | CARRIAGE BOLT, 5/16-3 x 1-1/4 |
| 31 | 1960536 | 2 | SCREW, Plastite, 1/4-10 x 1/2 |

*** See your local Kohler dealer for parts and service.**

Peerless Transaxle Model 915-016B - Transmission & Carrier



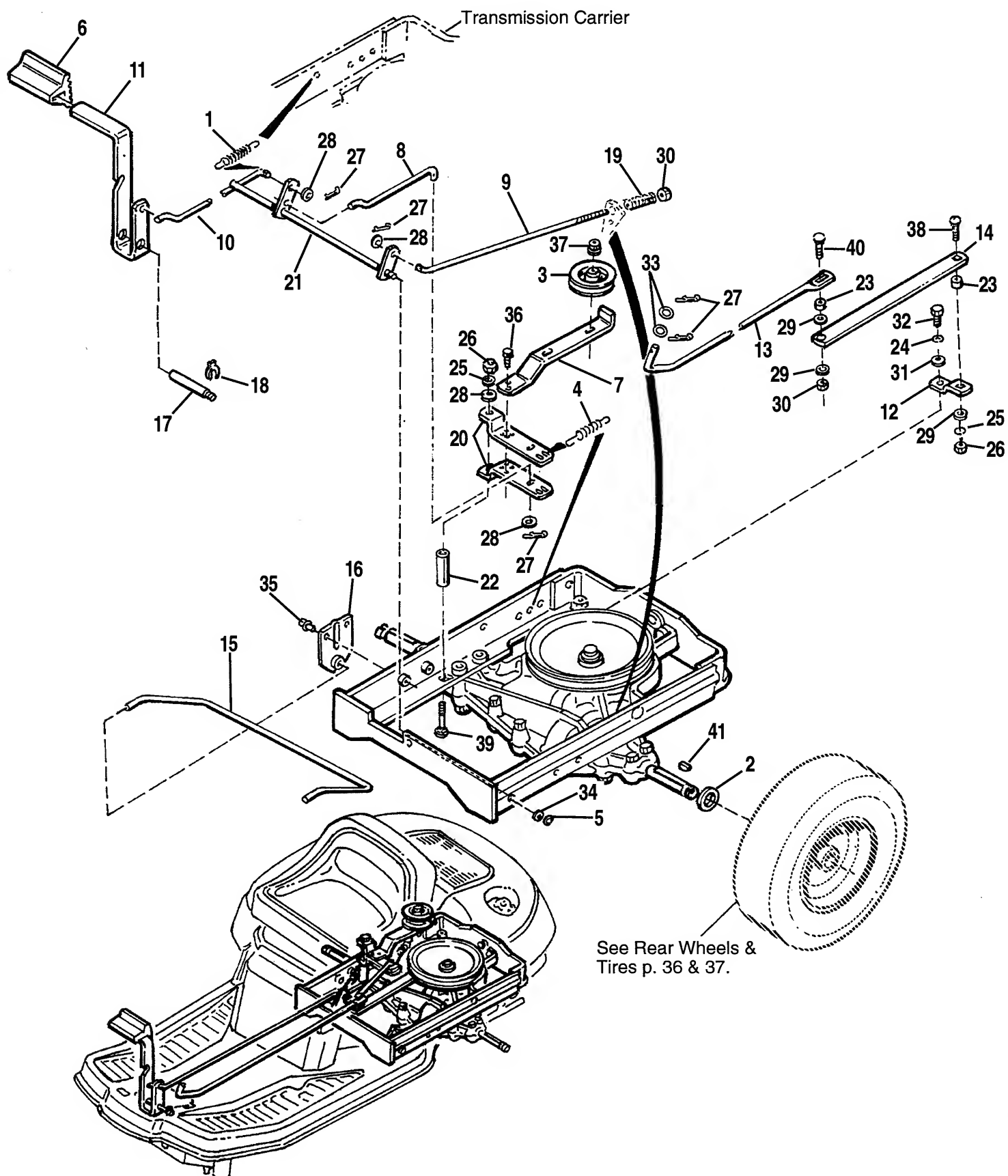
Mfg. Nos. 1692380, 1692382, 1692394, 1692396, 1692489

Peerless Transaxle Model 915-016B - Transmission & Carrier

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | * | 1 | TRANSMISSION, 5-Speed (Gear) |
| 2 | 122023 | 1 | COVER, Terminal |
| 3 | 158499 | 1 | BELT STOP |
| 4 | 159106 | 1 | SPRING, Return |
| 5 | 905123 | 1 | KEY, Woodruff, #9 |
| 6 | 927103 | 1 | RING, Retaining |
| 7 | 960478 | 4 | SCREW, Hex Hd., 5/16-18 x 2-1/4 |
| 8 | 1676460 | 1 | V-BELT |
| 9 | 1704419 | 1 | BELT STOP |
| 10 | 1706450 | 1 | PULLEY ASSY., Drive, Engine |
| 11 | 1706454 | 1 | PULLEY ASSY., Driven, Transmission |
| 12 | 1707433 | 1 | BUSHING, Rear |
| 13 | 1707589 | 1 | BELT STOP |
| 14 | 1708410 | 1 | GUIDE, Belt, Transmission |
| 15 | 1708558 | 1 | SWITCH, Ball |
| 16 | 1709089 | 1 | BUSHING, Front |
| 17 | 1709216 | 1 | STRAP, Torque |
| 18 | 1709232 | 1 | CARRIER ASSY. |
| 19 | 1713742 | 1 | STRAP, Torque |
| 20 | 1919381 | 1 | WASHER, Plain, 5/16 |
| 21 | 1919384 | 1 | WASHER, Plain, 7/16 x 1-1/4 x 1/8 |
| 22 | 1921176 | 2 | CAPSCREW, Hex Hd., 1/2-13 x 1-1/4 |
| 23 | 1921971 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1-3/4 |
| 24 | 1922755 | 1 | WASHER, Plain, 13/32 x 1 x 1/8 |
| 25 | 1923683 | 2 | SCREW, Hex Hd., Taptite, 3/8-18 x 5/8 |
| 26 | 1924361 | 1 | WASHER |
| 27 | 1924940 | 1 | WASHER, Plain, 13/32 x 7/8 x 5/64 |
| 28 | 1927557 | 3 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 29 | 1930591 | 1 | SCREW, Hex, Flange, Whizlock, 5/16-18 x 3/4 |
| 30 | 1930644 | 2 | NUT, Hex, Flange Lock, 1/2 x 13 |
| 31 | 1931332 | 2 | CARRIAGE BOLT, 5/16-18 x 5/8 |
| 32 | 1960020 | 1 | WASHER, Plain, 21/32 x 1-1/4 x 1/16 |

*** Service parts are listed on pages 22 - 25. Obtain repair parts from your authorized Peerless/Tecumseh Distributor.**

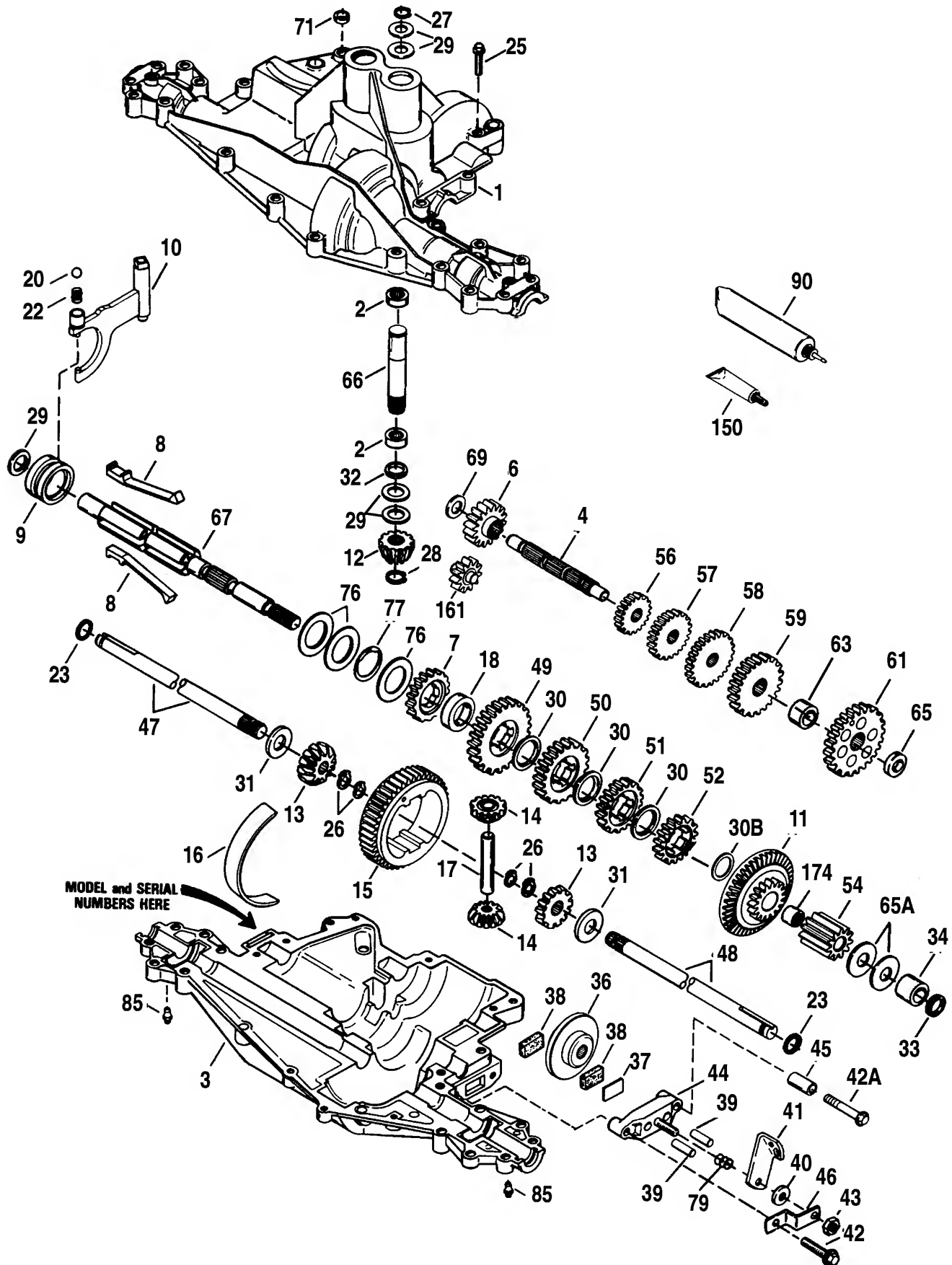
Peerless Transaxle Model 915-016B - Controls



Mfg. Nos. 1692380, 1692382, 1692394, 1692396, 1692489

Peerless Transaxle Model 915-016B - Controls

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 159106 | 1 | SPRING, Return |
| 2 | 960202 | A/R | WASHER, 3/4 |
| 3 | 1668827 | 1 | PULLEY, Idler |
| 4 | 1669837 | 1 | SPRING, Idler |
| 5 | 1703805 | 1 | KLIPRING, 1/2 |
| 6 | 1704849 | 1 | PAD, Pedal |
| 7 | 1706252 | 1 | LEVER, Idler, Pulley |
| 8 | 1706255 | 1 | ROD, Clutch, Rear |
| 9 | 1706256 | 1 | ROD, Brake |
| 10 | 1706260 | 1 | ROD, Clutch, Front |
| 11 | 1706264 | 1 | LEVER, Clutch |
| 12 | 1706388 | 1 | BRACKET, Shift |
| 13 | 1707209 | 1 | ROD, Shift, Front |
| 14 | 1707210 | 1 | BAR, Shift, Rear |
| 15 | 1708366 | 1 | TORSION BAR |
| 16 | 1708367 | 2 | BRACKET, Torsion Bar |
| 17 | 1708409 | 1 | PIVOT, Brake |
| 18 | 1708554 | 1 | KLIP RING, 3/8 |
| 19 | 1709097 | 1 | SPRING, Compression |
| 20 | 1709221 | 2 | CLEVIS, Idler, Bracket |
| 21 | 1709231 | 1 | PIVOT SHAFT ASSY. |
| 22 | 1709345 | 1 | SPACER, Pivot |
| 23 | 1710437 | 2 | SPACER |
| 24 | 1916964 | 1 | LOCKWASHER, 1/4 |
| 25 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 26 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 27 | 1918447 | 6 | COTTER PIN, 3/32 x 3/4 |
| 28 | 1919326 | 4 | WASHER, Plain |
| 29 | 1919381 | 3 | WASHER, Plain, 5/16 |
| 30 | 1919438 | 2 | NUT, Hex, Nylon Lock, 5/16-18 |
| 31 | 1921319 | 1 | WASHER, Plain, 17/64 x 5/8 x 3/64 |
| 32 | 1922234 | 1 | SCREW, Hex Hd., 1/4-28 x 5/8 |
| 33 | 1924359 | 2 | WASHER |
| 34 | 1924361 | 2 | WASHER, Plain, 1/2 |
| 35 | 1924856 | 4 | SCREW, Hex Hd., Flange, Taptite, 5/16-18 x 1/2 |
| 36 | 1927429 | 1 | SCREW, Hex Hd., Flange, Taptite, 1/4-20 x 5/8 |
| 37 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 38 | 1931335 | 1 | CARRIAGE BOLT, 5/16-18 x 1 |
| 39 | 1931342 | 1 | CARRIAGE BOLT, 5/16-18 x 2-3/4 |
| 40 | 1960223 | 1 | CARRIAGE BOLT, 5/16-18 X 1-1/4 |
| 41 | 8221042 | 2 | KEY |



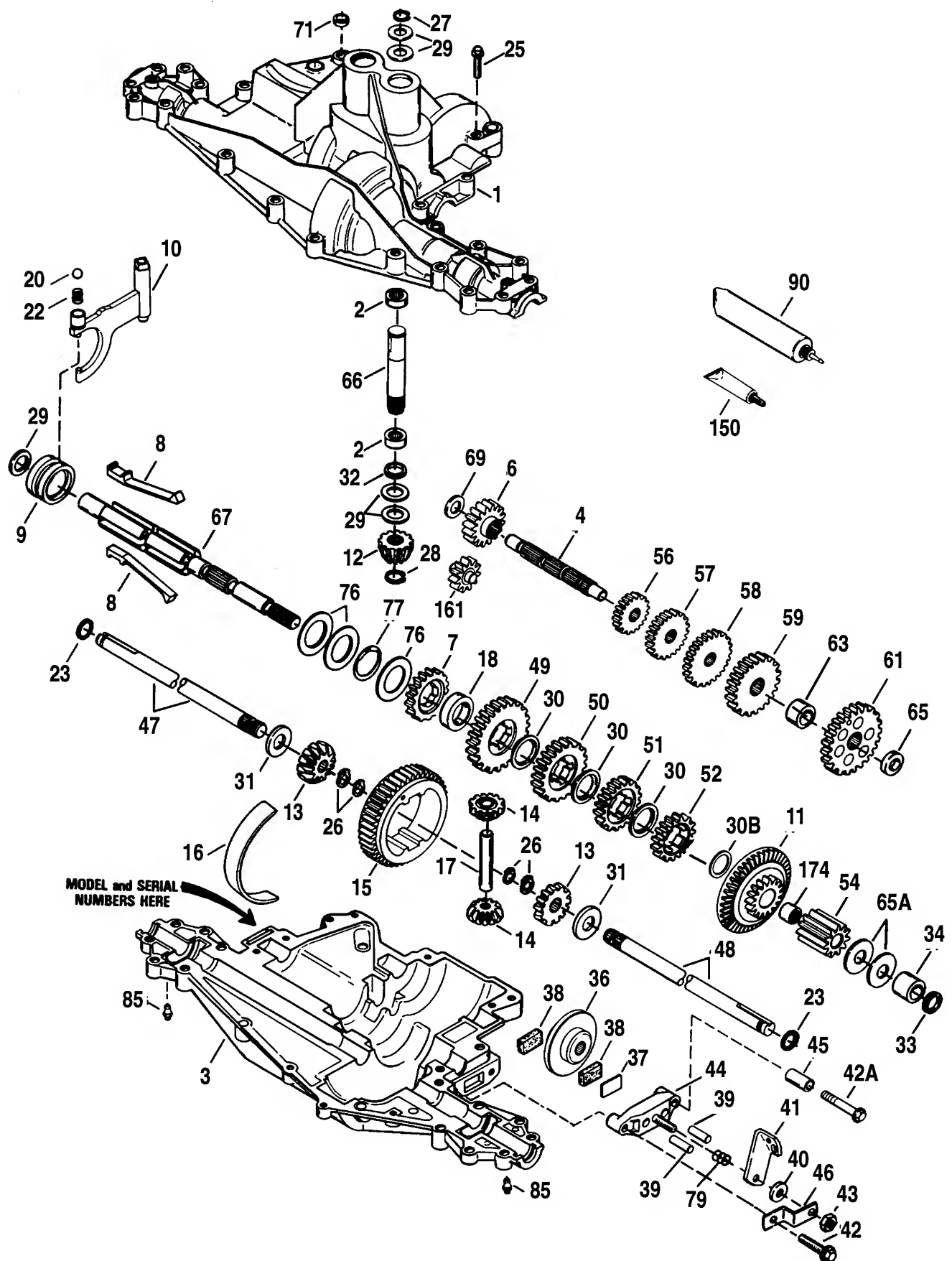
Mfg. Nos. 1692380, 1692382, 1692394, 1692396, 1692489

Peerless Transaxle Model 915-016B - Service Parts

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | 772117 | 1 | COVER, Transaxle |
| 2 | 780086 | 2 | BEARING, Needle |
| 3 | 770114 | 1 | CASE, Transaxle |
| 4 | 776300 | 1 | COUNTERSHAFT, (4-7/8" Long) |
| 6 | 778281 | 1 | GEAR, Spur (16 Teeth) |
| 7 | 778278 | 1 | GEAR, Spur (22 Teeth) |
| 8 | 792160 | 4 | KEY |
| 9 | 784373 | 1 | COLLAR, Shifter |
| 10 | 784365 | 1 | ROD & FORK ASSY., Shift |
| 11 | 778290A | 1 | GEAR, Bevel (44 & 16 Teeth) (Incl. Ref. No. 174) |
| 12 | 778262 | 1 | BEVEL PINION, Input |
| 13 | 778221 | 2 | GEAR, Bevel |
| 14 | 778068 | 2 | GEAR, Bevel Pinion |
| 15 | 778260 | 1 | RING GEAR |
| 16 | 786150 | 1 | STRIP, Bearing |
| 17 | 786139 | 1 | PIN, Drive |
| 18 | 786157 | 1 | SPACER, Neutral (1-3/8" O.D. x 1-1/8" I.D. x 15/32" Thick) |
| 20 | 792139 | 1 | BALL, Steel |
| 22 | 792142 | 1 | SPRING |
| 23 | 788061 | 2 | SEAL RING |
| 25 | 792073 | 17 | SCREW, Hex Hd., Flange, Threadforming, 1/4-20 x 1-1/4 |
| 26 | 792125 | 4 | RING, Retaining, (Pkg. of 2) |
| 27 | 792035 | 1 | RING, Retaining |
| 28 | 788040 | 1 | RING, Retaining |
| 29 | 780072 | 5 | WASHER, Thrust |
| 30 | 780108 | 3 | WASHER, Thrust |
| 30B | 780178 | 1 | WASHER, Thrust |
| 31 | 780001 | 2 | WASHER |
| 32 | 792001 | 1 | "O" RING |
| 33 | 788076 | 1 | SEAL, Square Cut |
| 34 | 780159 | 1 | BUSHING |
| 36 | 790071 | 1 | DISK, Brake |
| 37 | 790007 | 1 | PLATE, Brake Pad |
| 38 | 799021 | 2 | PAD, Brake (Pkg. of 2) |
| 39 | 786026 | 2 | PIN, Dowel |
| 40 | 792076A | 1 | WASHER, Flat |
| 41 | 790047 | 1 | LEVER, Brake |
| 42 | 792073 | 1 | SCREW, Hex Hd., Flange, Threadforming, 1/4-20 x 1-1/4 |

Ref. Nos. 42A - 174 are on the following page.

Obtain repair parts from your authorized Peerless/Tecumseh Distributor.



Mfg. Nos. 1692380, 1692382, 1692394, 1692396, 1692489

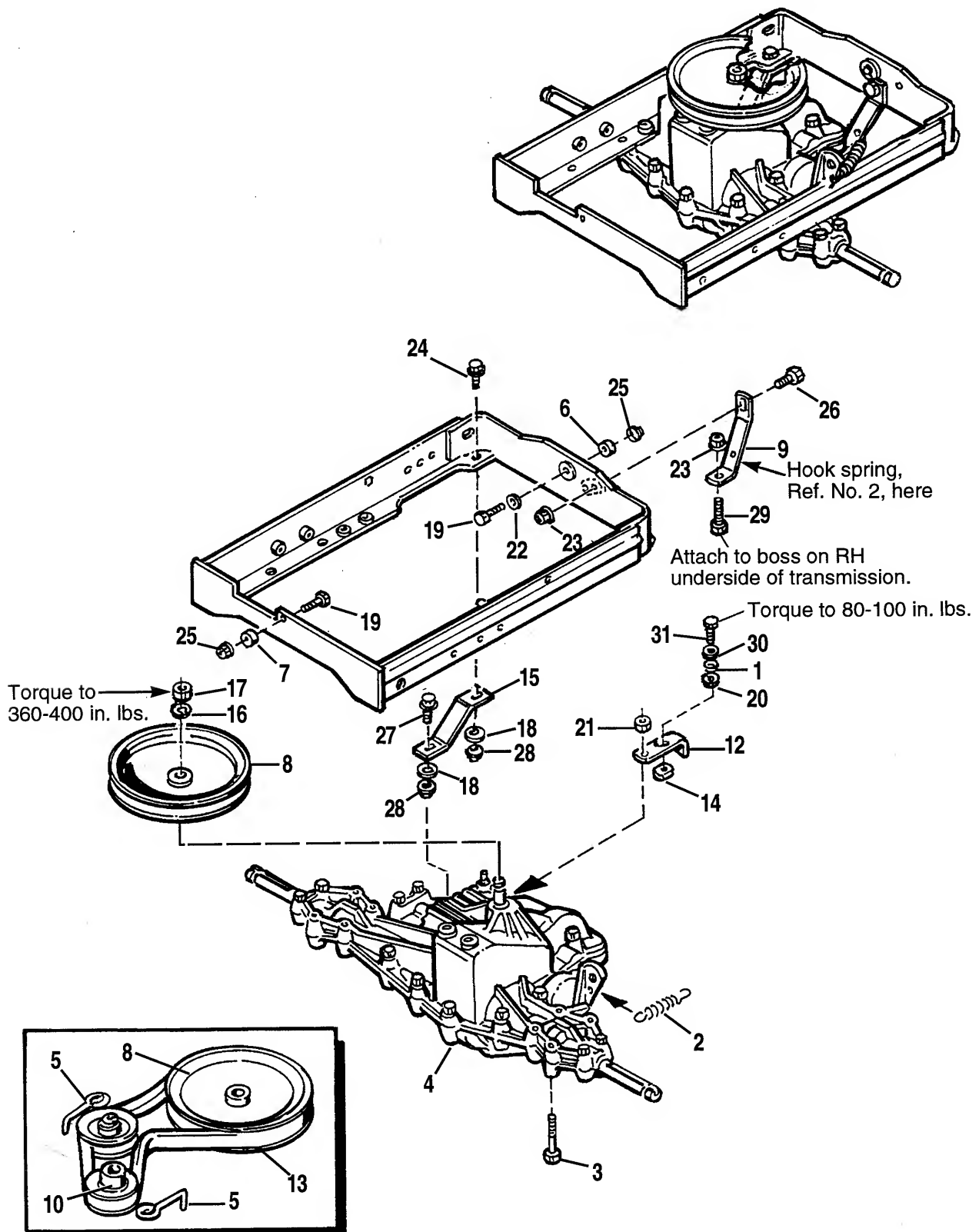
Peerless Transaxle Model 915-016B - Service Parts

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 42A | 792085 | 1 | SCREW, Hex Hd., Flange, Threadforming, 1/4-20 x 2-1/4 |
| 43 | 792075 | 1 | NUT, Lock, 5/16-24 |
| 44 | 790025 | 1 | HOLDER, Brake Pad |
| 45 | 786066 | 1 | SPACER |
| 46 | 786086 | 1 | BRACKET, Brake Lever |
| 47 | 774869 | 1 | AXLE, (16-7/8" Long) |
| 48 | 774688 | 1 | AXLE, (11-5/8" Long) (Incl. Ref. No. 26, Qty. 2) |
| 49 | 778125 | 1 | GEAR, Spur (35 Teeth) |
| 50 | 778250 | 1 | GEAR, Spur (27 Teeth) |
| 51 | 778122A | 1 | GEAR, Spur (22 Teeth) |
| 52 | 778321 | 1 | GEAR, Spur (19 Teeth) |
| 54 | 778263 | 1 | GEAR, Spur (11 Teeth) |
| 56 | 778151 | 1 | GEAR, Spur (15 Teeth) |
| 57 | 778249 | 1 | GEAR, Spur (23 Teeth) |
| 58 | 778128A | 1 | GEAR, Spur (28 Teeth) |
| 59 | 778129A | 1 | GEAR, Spur (30 Teeth) |
| 61 | 778265 | 1 | GEAR, Spur (34 Teeth) |
| 63 | 786155A | 1 | SPACER |
| 65 | 780162 | 1 | WASHER, Thrust |
| 65A | 780160 | 2 | WASHER, Thrust |
| 66 | 776299 | 1 | SHAFT, Input (3-5/16" Long) |
| 67 | 776352 | 1 | SHAFT, Brake (4 Keyed) |
| 69 | 780161 | 1 | WASHER, Thrust |
| 71 | 788069 | 1 | SEAL, Square Cut |
| 76 | 780090 | 3 | WASHER |
| 77 | 788078A | 1 | RING, Retaining, Inverted |
| 79 | 792144 | 1 | SPRING, Brake |
| 85 | 792137 | 2 | FITTING, Lubrication |
| 90 | 788067B | 1 | GREASE, 32 Oz. Bottle |
| 150 | 510334 | 1 | GASKET ELIMINATOR (Loctite #515) |
| 161 | 776302 | 1 | IDLER ASSY., Reverse |
| 174 | 780085 | 1 | BEARING, Needle |

Ref. Nos. 1 - 42 are on the preceding page.

Obtain repair parts from your authorized Peerless/Tecumseh Distributor.

Hydro Gear Model 311-0500 - Transmission & Carrier



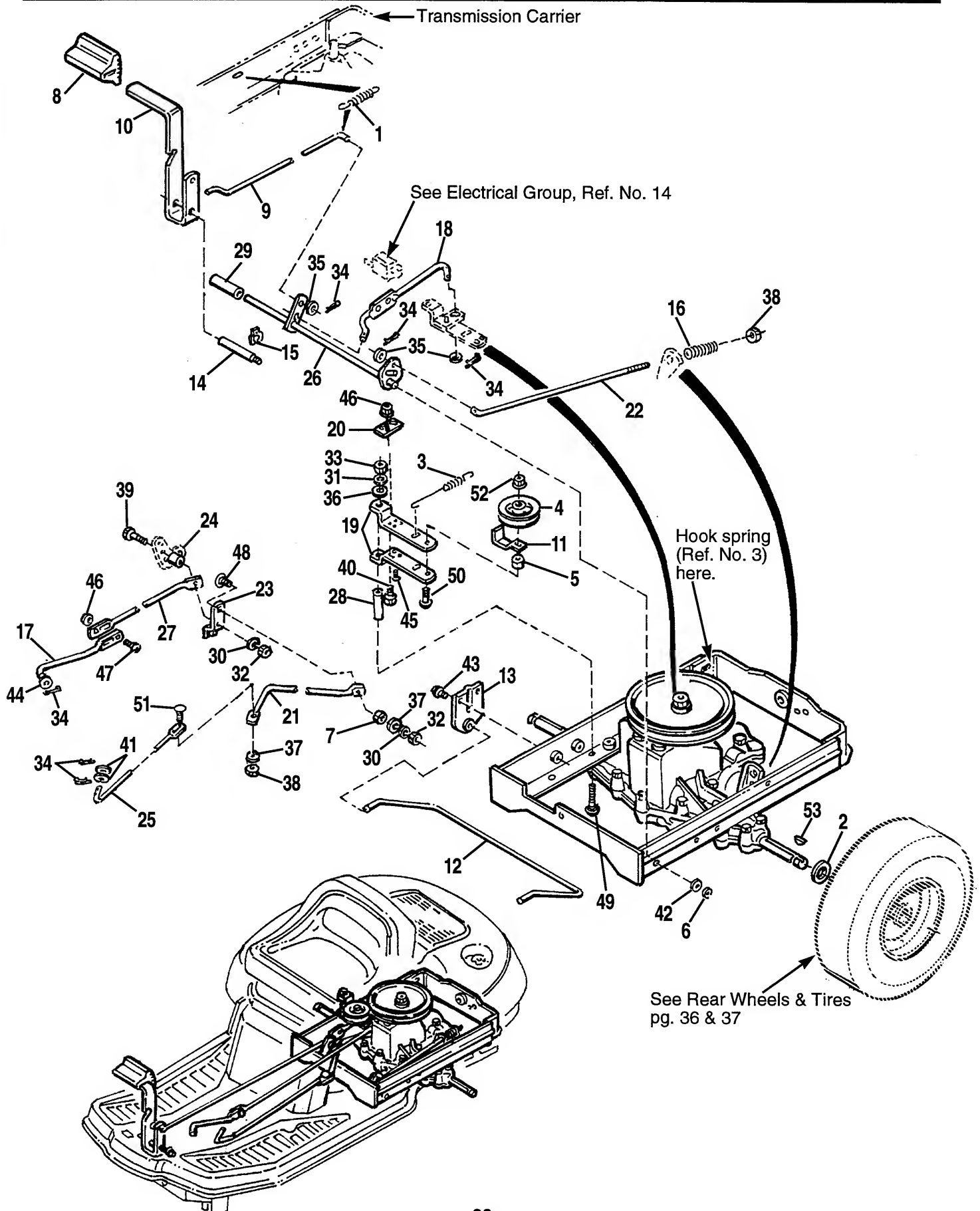
Mfg. Nos. 1692385, 1692399, 1692491, 1692515, 1692519

Hydro Gear Model 311-0500 - Transmission & Carrier

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---------------------------------------|
| 1 | 157127 | 1 | SPRING |
| 2 | 159106 | 1 | SPRING, Return |
| 3 | 960478 | 4 | SCREW, Taptite, 5/16-18 x 2-1/4 |
| 4 | 1686615* | 1 | TRANSMISSION, Hydro |
| 5 | 1704419 | 2 | BELT STOP |
| 6 | 1707433 | 1 | BUSHING, Rear |
| 7 | 1709089 | 1 | BUSHING, Front |
| 8 | 1709213 | 1 | PULLEY, Transmission |
| 9 | 1709216 | 1 | STRAP, Torque |
| 10 | 1709218 | 1 | PULLEY, Engine |
| 11 | 1709232 | 1 | CARRIER ASSY. |
| 12 | 1709271 | 1 | LEVER, Release |
| 13 | 1709323 | 1 | V-BELT |
| 14 | 1709901 | 1 | SPACER |
| 15 | 1713441 | 1 | STRAP, Torque |
| 16 | 1916966 | 1 | LOCKWASHER, 1/2 |
| 17 | 1919262 | 1 | NUT, Hex, Jam, 1/2-20 |
| 18 | 1919381 | 2 | WASHER, 5/16 |
| 19 | 1921176 | 2 | CAPSCREW, Hex Hd., 1/2-13 x 1-1/4 |
| 20 | 1922611 | 1 | WASHER, Plain, 13/32 x 1-1/4 x 1/16 |
| 21 | 1923358 | 1 | NUT, Hex, Lock, 1/4-20 |
| 22 | 1924361 | 1 | WASHER, Plain, 17/32 x 1-1/4 x 5/64 |
| 23 | 1927557 | 2 | NUT, Hex, Flange Whiz, 5/16-18 |
| 24 | 1930591 | 1 | SCREW, Hex, Whizlock, 5/16-18 x 3/4 |
| 25 | 1930644 | 2 | NUT, Hex, Flange Lock, 1/2 x 13 |
| 26 | 1931332 | 1 | CARRIAGE BOLT, 5/16-18 x 5/8 |
| 27 | 1933689 | 1 | SCREW, Hex, Whizlock, 5/16-18 x 1-1/2 |
| 28 | 1935048 | 2 | NUT, Flange, 2-Way Lock, 5/16-18 |
| 29 | 1935159 | 1 | CAPSCREW, Hex, 5/16-18 x 2-1/4 |
| 30 | 1960151 | 1 | WASHER, Plain, 1/4 x 1-1/4 x 5/64 |
| 31 | 1960509 | 1 | SCREW, Taptite, #10-24 x 1-1/4 |

*** Service parts are listed on pages 30 - 31.**

Hydro Gear Model 311- 0500 - Controls

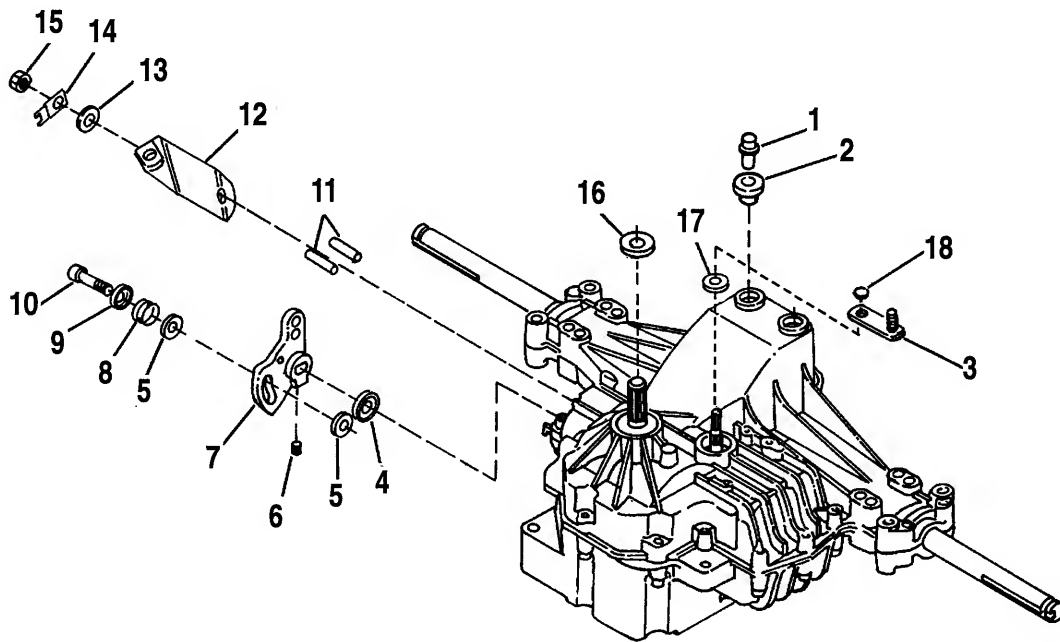


Mfg. Nos. 1692385, 1692399, 1692491, 1692515, 1692519

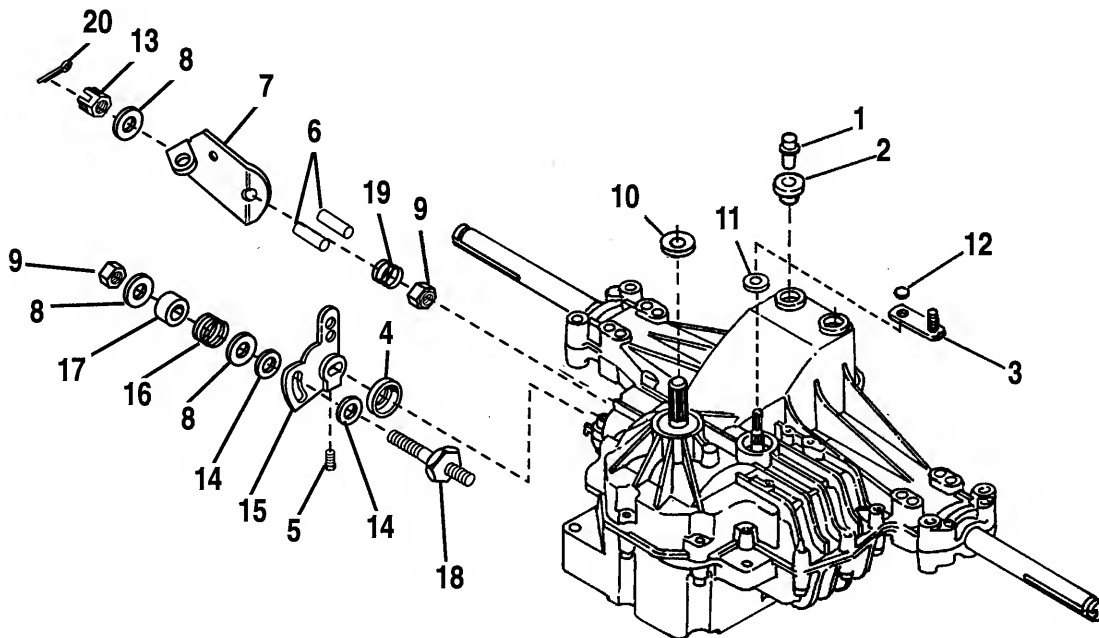
Hydro Gear Model 311-0500 - Controls

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|-----------------------------------|
| 1 | 159106 | 1 | SPRING, Return |
| 2 | 960202 | A/R | WASHER, 3/4 |
| 3 | 1666759 | 1 | SPRING |
| 4 | 1668827 | 1 | PULLEY, Idler |
| 5 | 1674440 | 1 | SPACER, 25/64 x 5/8 x 11/16 |
| 6 | 1703805 | 1 | KLIPRING, 1/2 |
| 7 | 1703900 | 1 | SPACER |
| 8 | 1704849 | 1 | PAD, Pedal |
| 9 | 1706260 | 1 | ROD, Clutch, Front |
| 10 | 1706264 | 1 | LEVER, Clutch |
| 11 | 1708352 | 1 | GUARD, Spring |
| 12 | 1708366 | 1 | TORSION BAR |
| 13 | 1708367 | 2 | BRACKET, Torsion Bar |
| 14 | 1708409 | 1 | PIVOT, Brake |
| 15 | 1708554 | 1 | KLIP RING, 3/4 |
| 16 | 1709097 | 1 | SPRING, Compression |
| 17 | 1709217 | 1 | ROD, Return, Front |
| 18 | 1709220 | 1 | ROD, Clutch, Rear |
| 19 | 1709221 | 2 | CLEVIS, Idler Bracket |
| 20 | 1709222 | 1 | PLATE |
| 21 | 1709223 | 1 | ROD, Control |
| 22 | 1709224 | 1 | ROD, Brake |
| 23 | 1709226 | 1 | LEVER, Control |
| 24 | 1709227 | 1 | SPACER |
| 25 | 1709228 | 1 | ROD, Shift, Front |
| 26 | 1709231 | 1 | PIVOT SHAFT ASSY. |
| 27 | 1709244 | 1 | ROD, Return, Rear |
| 28 | 1709345 | 1 | SPACER, Pivot |
| 29 | 1709850 | 1 | TUBE |
| 30 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 31 | 1917356 | 1 | LOCKWASHER, 5/16 |
| 32 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 33 | 1917372 | 1 | NUT, Hex, 5/16-18 |
| 34 | 1918447 | 6 | COTTER PIN, 7/64 x 3/4 |
| 35 | 1919326 | 3 | WASHER, Plain |
| 36 | 1919326 | 1 | WASHER, Plain |
| 37 | 1919381 | 2 | WASHER, Plain, 5/16 |
| 38 | 1919438 | 2 | NUT, Hex, Lock, 5/16-18 |
| 39 | 1922127 | 1 | CAPSCREW, 5/16-18 x 1-3/4 |
| 40 | 1923341 | 1 | CAPSCREW, Hex, 1/4-20 x 3/4 |
| 41 | 1924359 | 2 | WASHER, Plain, 1/2 x 1 x 1/32 |
| 42 | 1924361 | 1 | WASHER, Plain |
| 43 | 1924856 | 4 | SCREW, Taptite, 5/16-18 x 1/2 |
| 44 | 1924940 | 1 | WASHER, Plain, 13/32 x 7/8 x 5/64 |
| 45 | 1927429 | 1 | SCREW, Taptite, 1/4-20 x 5/8 |
| 46 | 1930641 | 3 | NUT, Hex, Flange Whiz, 1/4-20 |
| 47 | 1931318 | 1 | CARRIAGE BOLT, 1/4-20 x 7/8 |
| 48 | 1931335 | 1 | CARRIAGE BOLT, 5/16-18 x 1 |
| 49 | 1931342 | 1 | CARRIAGE BOLT, 5/15-18 x 2-3/4 |
| 50 | 1931355 | 1 | CARRIAGE BOLT, 3/8-16 x 2-1/4 |
| 51 | 1960223 | 1 | CARRIAGE BOLT, 5/16-18 X 1-1/4 |
| 52 | 1960251 | 1 | NUT, Hex, Jam, Lock, 3/8-16 |
| 53 | 8221042 | 2 | KEY |

NOTE: These parts are used on transmissions with S/N's prior to 4000T0001.



NOTE: These parts are used on transmissions with S/N's 4000T0001 and higher.



Mfg. Nos. 1692385, 1692399, 1692491, 1692515, 1692519

Hydro Gear Model 311-0500 - Service Parts

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|-------------|
|-------------|-------------|------|-------------|

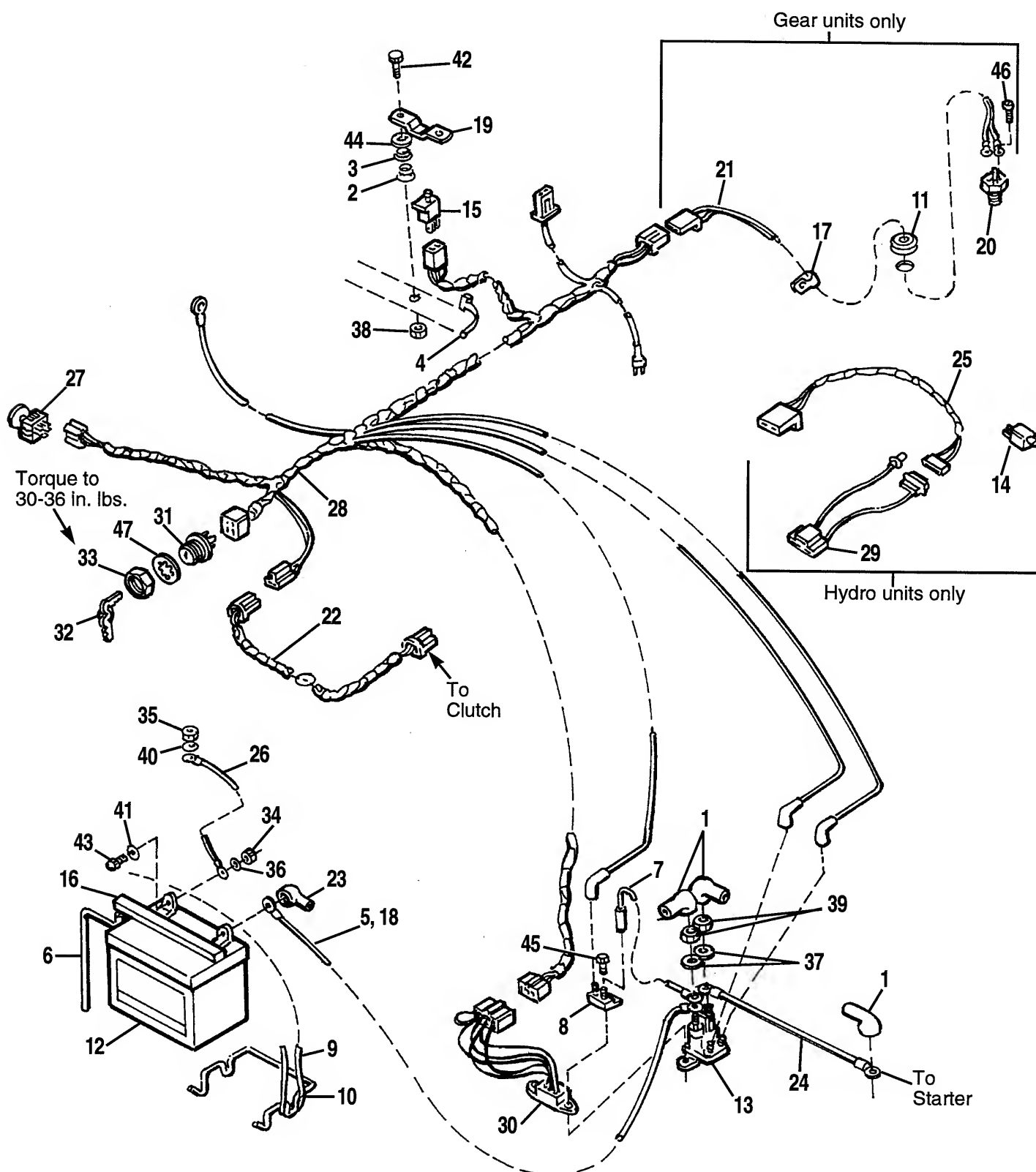
NOTE: These parts are used on transmissions with S/N's prior to 4000T0001.

| | | | |
|----|---------|---|---------------------------|
| 1 | 1709905 | 1 | BREATHING ASSY. |
| 2 | 1709906 | 1 | BUSHING, Rubber |
| 3 | 1709907 | 1 | ARM, Bypass |
| 4 | 1709908 | 1 | SEAL |
| 5 | 1709909 | 2 | PUCK, Dampener |
| 6 | 1709910 | 1 | SET SCREW |
| 7 | 1709911 | 1 | ARM, Control |
| 8 | 1709912 | 1 | SPRING |
| 9 | 1709913 | 1 | CUP WASHER |
| 10 | 1709914 | 1 | SCREW, Socket Hd. |
| 11 | 1709915 | 2 | ACTUATOR PIN |
| 12 | 1709916 | 1 | ARM, Brake |
| 13 | 1709917 | 1 | WASHER, 7/16 x 7/8 x 1/16 |
| 14 | 1709918 | 1 | LOCKING STRAP |
| 15 | 1709919 | 1 | NUT, Hex, Lock, 5/16 x 24 |
| 16 | 1709920 | 1 | SEAL, Lip |
| 17 | 1709921 | 1 | SEAL, Lip |
| 18 | 1709922 | 1 | RING, Retaining |

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|-------------|
|-------------|-------------|------|-------------|

NOTE: These parts are used on transmissions with S/N's 4000T0001 and higher.

| | | | |
|----|---------|---|-----------------------------|
| 1 | 1709905 | 1 | BREATHING ASSY. |
| 2 | 1709906 | 1 | BUSHING, Rubber |
| 3 | 1709907 | 1 | ARM, Bypass |
| 4 | 1709908 | 1 | SEAL |
| 5 | 1709910 | 1 | SET SCREW |
| 6 | 1709915 | 2 | ACTUATOR PIN |
| 7 | 1709916 | 1 | ARM, Brake |
| 8 | 1709917 | 3 | WASHER, 7/16 x 7/8 x 1/16 |
| 9 | 1709919 | 2 | NUT, Hex, Lock, 5/16 x 24 |
| 10 | 1709920 | 1 | SEAL, Lip |
| 11 | 1709921 | 1 | SEAL, Lip |
| 12 | 1709922 | 1 | RING, Retaining |
| 13 | 1714431 | 1 | CASTLE NUT, 5/16-24 |
| 14 | 1714737 | 2 | PUCK, Dampener |
| 15 | 1714738 | 1 | ARM, Control |
| 16 | 1714739 | 1 | SPRING |
| 17 | 1714740 | 1 | SPACER |
| 18 | 1714741 | 1 | STUD, 5/16-24 |
| 19 | 1714808 | 1 | SPRING, Helical Compression |
| 20 | 1918447 | 1 | COTTER PIN |



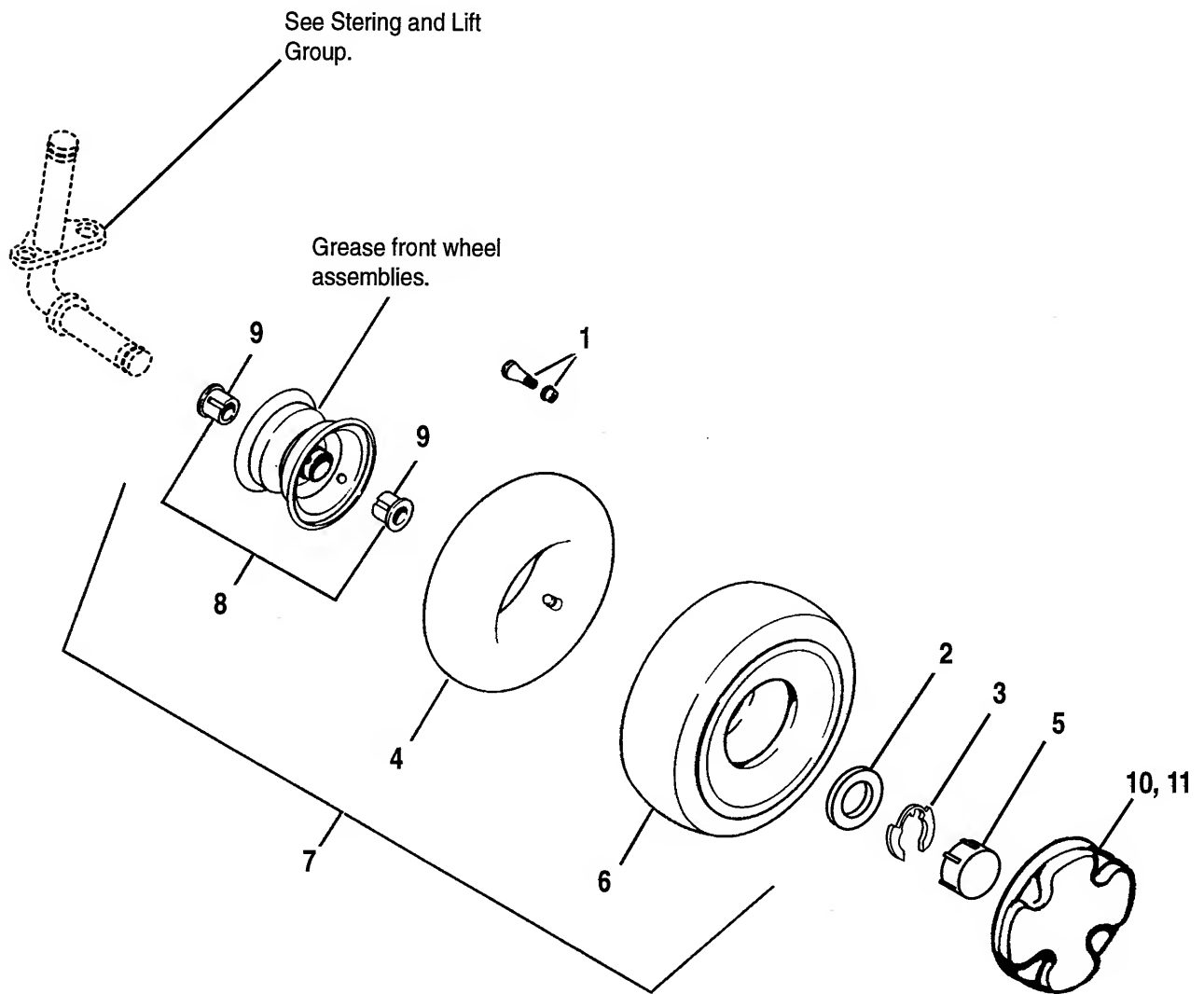
NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

All Models**Electrical**

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | 122023 | 3 | COVER, Terminal |
| 2 | 153010 | 2 | SPRING |
| 3 | 161176 | 2 | SPRING |
| 4 | 934683 | 1 | CLIP |
| 5 | 1603618* | 1 | CABLE, Battery to Solenoid |
| 6 | 1612103 | 1 | TUBE, Vent |
| 7 | 1665237 | 1 | WIRE ASSY. |
| 8 | 1665238 | 1 | CIRCUIT BREAKER |
| 9 | 1665872 | 1 | STRAP, Battery |
| 10 | 1667805 | 1 | BRACE, Battery |
| 11 | 1676648 | 1 | GROMMET |
| 12 | 1685215 | 1 | BATTERY |
| 13 | 1685290 | 1 | SOLENOID |
| 14 | 1701580 | 1 | SWITCH, Neutral Start (Hydro model) |
| 15 | 1704379 | 1 | SWITCH, Seat |
| 16 | 1704581 | 1 | BATTERY CAP |
| 17 | 1704873 | 2 | CLAMP, Wire |
| 18 | 1707056** | 2 | CABLE, Battery to Solenoid |
| 19 | 1708552 | 1 | PLATE, Seat Actuator |
| 20 | 1708558 | 1 | NEUTRAL SWITCH (Gear model) |
| 21 | 1708644 | 1 | WIRE ASSY., Neutral Switch (Gear model) |
| 22 | 1708882 | 1 | WIRE ASSY., PTO Clutch |
| 23 | 1709086 | 1 | BOOT, Insulator |
| 24 | 1709088 | 1 | CABLE, Solenoid to Starter |
| 25 | 1709250 | 1 | WIRE ASSY., Neutral Switch (Hydro model) |
| 26 | 1713163* | 1 | CABLE, Battery, Ground |
| 27 | 1713487 | 1 | SWITCH, PTO, Electric Clutch |
| 28 | 1713499 | 1 | WIRING HARNESS |
| 29 | 1713637** | 1 | ADAPTER PLUG, Engine |
| 30 | 1713642 | 1 | MODULE, Interlock |
| 31 | 1713845 | 1 | SWITCH, Ignition |
| 32 | 1714054 | 2 | KEY, Ignition |
| 33 | 1714055 | 1 | ADAPTER, Nut |
| 34 | 1916622 | 2 | NUT, Hex, 1/4-20 |
| 35 | 1916950 | 1 | NUT, Hex, 3/8-16 |
| 36 | 1916964 | 2 | LOCKWASHER, 1/4 |
| 37 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 38 | 1919438 | 2 | NUT, Hex, Nylon Lock, 5/16-18 |
| 39 | 1920263 | 2 | NUT, Hex, 5/16-24 |
| 40 | 1920427 | 1 | LOCKWASHER, External Tooth, 3/8 |
| 41 | 1921319 | 2 | WASHER, Plain |
| 42 | 1922127 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1-3/4 |
| 43 | 1923341 | 2 | CAPSCREW, Hex Hd., 1/4-20 x 3/4 |
| 44 | 1924940 | 2 | WASHER, Flat, 13/32 x 7/8 x 5/64 |
| 45 | 1925003 | 2 | SCREW, Hex, Flange, Taptite, 1/4-20 x 1/2 |
| 46 | 1929477 | 2 | SCREW, Taptite, #10-20 x 5/8 (Gear model) |
| 47 | 1960547 | 1 | WASHER, Internal Tooth, 5/8 |
| Not shown | 1701011 | 2 | CABLE TIE |
| Not shown | 932747 | 3 | CABLE TIE |

* Not used on Mfg. Nos. 1692385, 1692399, 1692491.

** Used only on Mfg. Nos. 1692385, 1692399, 1692491.



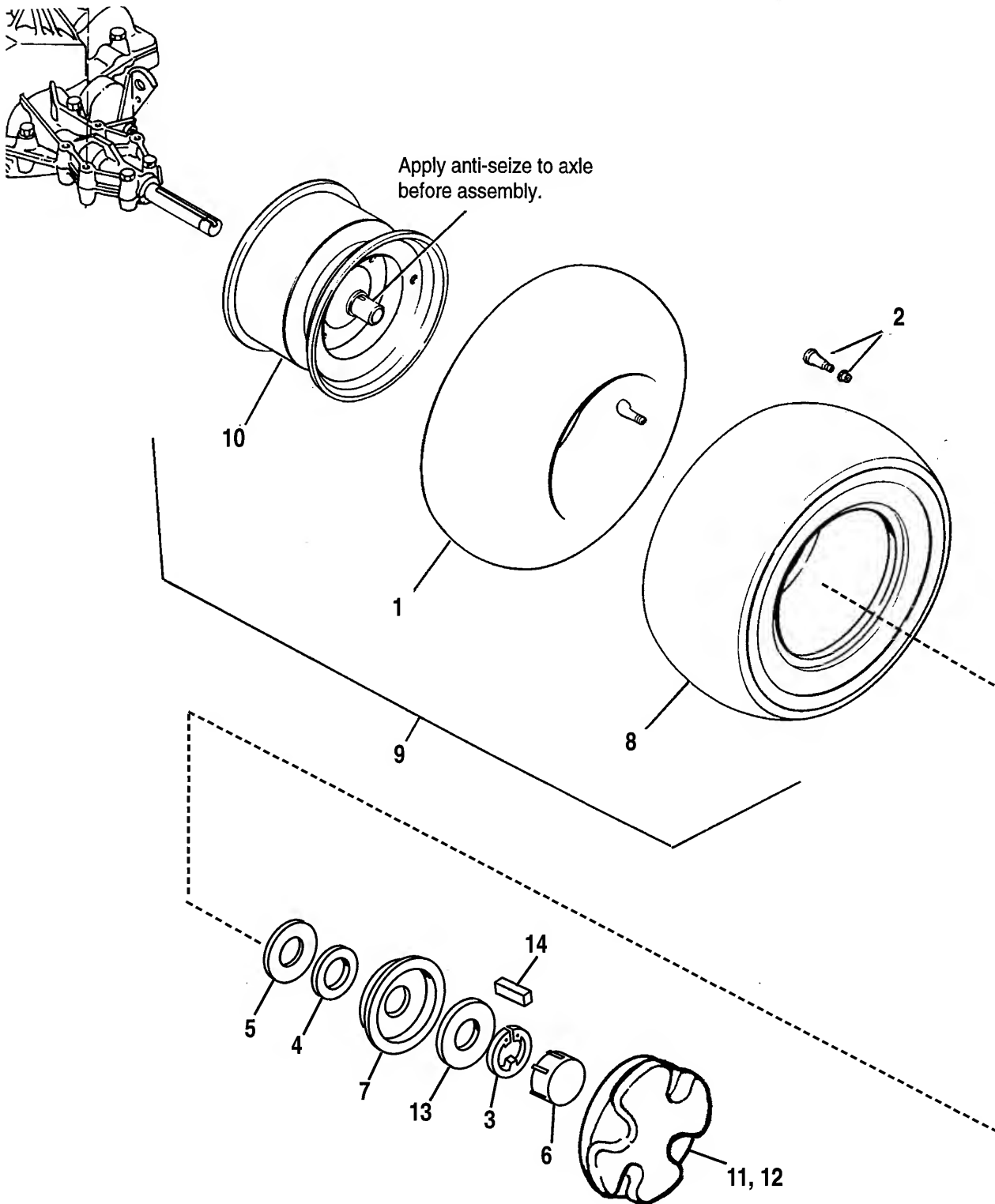
All Models

Front Wheels & Tires

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | 172353 | 2 | VALVE STEM & CAP |
| 2 | 960202 | 14 | WASHER, 3/4 (Qty. 10 used on hydro models) |
| 3 | 1611710 | 2 | KLIP RING |
| 4 | 1664090 | 2 | TUBE, Front Wheel, 4.10/3.50 x 6 |
| 5 | 1673333* | 2 | CAP, Threaded |
| 6 | 1709376 | 2 | TIRE, Front Wheel, 13 x 5.00-6 |
| 7 | 1709382 | 2 | FRONT WHEEL & TIRE ASSY., 13 x 5.00-6, Metallic Gray (Incl. Ref. Nos. 1, 4, 6 & 8) |
| 8 | 1709383 | 2 | FRONT WHEEL ASSY., 13 x 5.00-6, Metallic Gray (Incl. Ref. No. 9) |
| 9 | 1713167 | 4 | BUSHING, Metal, 7-21/32 I.D. |
| 10 | 1714428** | 2 | HUB CAP, 6", Smooth |
| 11 | 1714925** | 2 | HUB CAP, 6", Scalloped |

* AGCO, Massey Ferguson & Export models.

** Simplicity models



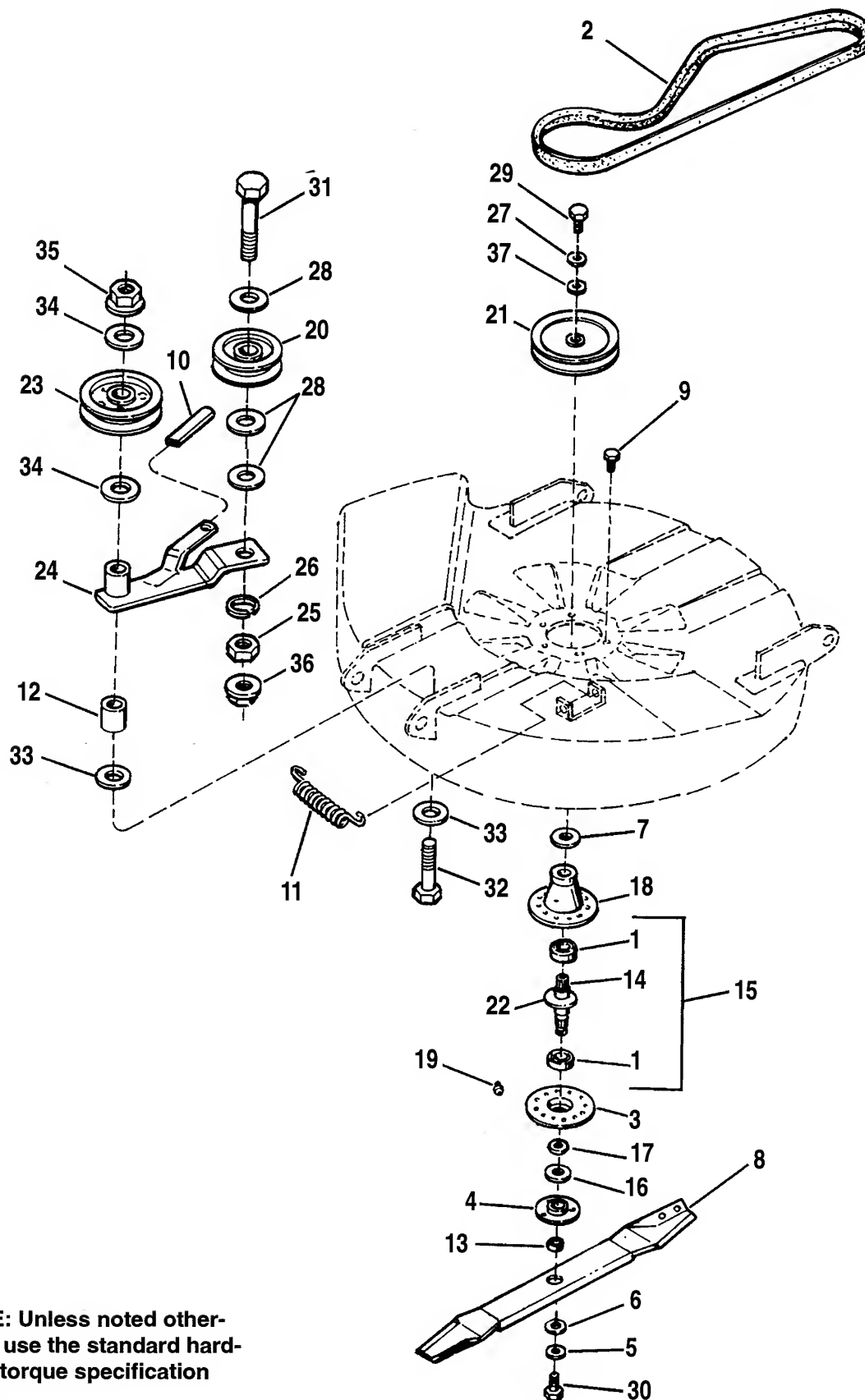
All Models

Rear Wheels & Tires

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | 164247 | 2 | TUBE, Rear Wheel |
| 2 | 172353 | 4 | VALVE STEM & CAP |
| 3 | 927794 | 2 | "E" RING |
| 4 | 960202 | 14 | WASHER, 3/4 (Qty. 10 used on hydro models) |
| 5 | 1663180 | A/R | SPACER (Hydro models only) |
| 6 | 1676519* | 2 | CAP, Threaded |
| 7 | 1701435* | 2 | RETAINER, Cap |
| 8 | 1709381 | 2 | TIRE, Rear Wheel, 16 X 6.50-8 |
| 9 | 1709384 | 2 | REAR WHEEL & TIRE ASSY. (Incl. Ref. Nos. 1, 2, 8 & 10) |
| 10 | 1709385 | 2 | REAR WHEEL ASSY., Metallic Gray |
| 11 | 1714429** | 2 | HUB CAP, Smooth, 8" |
| 12 | 1714926** | 2 | HUB CAP, Scalloped, 8" |
| 13 | 1960114 | 2 | WASHER, 3/4 I.D. x 1-1/16 O.D. x 1/16 Thk. |
| 14 | 8221042 | 2 | KEY, Square, 3/16 x 3/16 x 1-1/2 long |

* AGCO, Massey Ferguson & Export models.

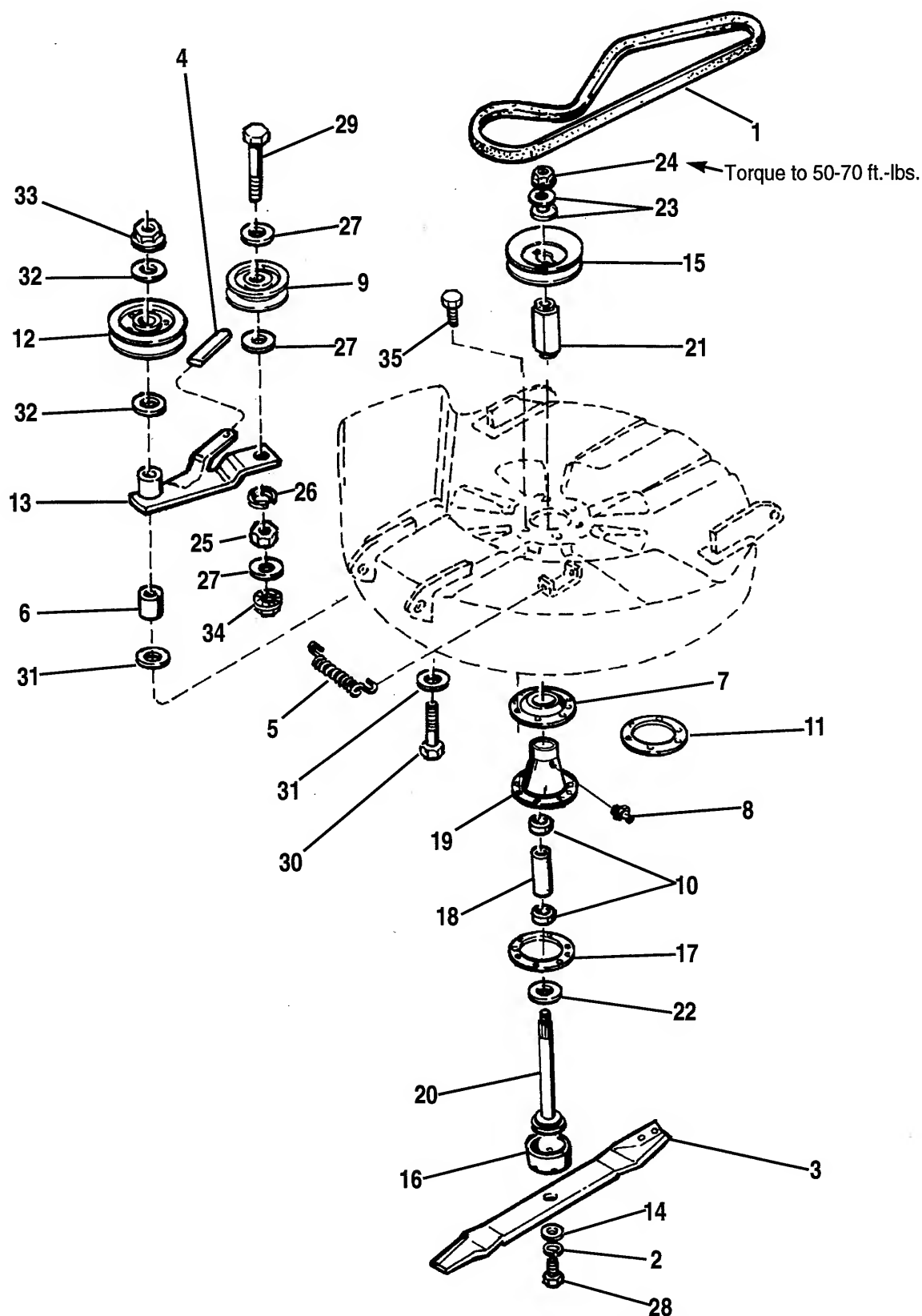
** Simplicity models.



NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

30" Mower Deck - Drive & Arbor

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 108202 | 2 | BEARING |
| 2 | 1651201 | 1 | V-BELT, 73-7/64" |
| 3 | 1655729 | 1 | COVER, Arbor Housing |
| 4 | 1655777 | 1 | ADAPTOR, Blade |
| 5 | 1656916 | 1 | WASHER, Spring |
| 6 | 1656927 | 1 | WASHER, Spline |
| 7 | 1657969 | 1 | SHIELD, Grass, Upper |
| 8 | 1664019 | 1 | BLADE, Mower, 30" |
| 9 | 1664847 | 6 | SCREW, Taptite, 5/16-18 x 3/4 |
| 10 | 1665835 | 1 | GRIP, Lever |
| 11 | 1666786 | 1 | SPRING |
| 12 | 1669105 | 1 | SPACER |
| 13 | 1672132 | 1 | COLLAR, Mower Arbor |
| 14 | 1685245 | 1 | SHAFT, Arbor (Incl. Ref. No. 13) |
| 15 | 1685251 | 1 | SHAFT & BEARING ASSY. (Incl. Ref. Nos. 1 & 14) |
| 16 | 1700229 | 1 | SHIELD, Grass, Bottom |
| 17 | 1700230 | 1 | WASHER, Shim |
| 18 | 1703273 | 1 | ARBOR HOUSING ASSY. (Incl. Ref. No. 19) |
| 19 | 1704314 | 1 | FITTING, Grease |
| 20 | 1704926 | 1 | IDLER, Backside |
| 21 | 1707270 | 1 | PULLEY ASSY., 7-55/64" Dia. |
| 22 | 1707335 | 1 | GASKET, Foam |
| 23 | 1707435 | 1 | PULLEY ASSY., Idler, 6" Dia. |
| 24 | 1708562 | 1 | LEVER ASSY. |
| 25 | 1916950 | 1 | NUT, Hex, 3/8 |
| 26 | 1916965 | 1 | LOCKWASHER, 3/8 |
| 27 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 28 | 1922755 | 3 | WASHER, Flat, 13/32 x 1 x 1/8 |
| 29 | 1923451 | 1 | CAPSCREW, Hex Hd., 7/16-14 x 1-1/2, Gr. 8 |
| 30 | 1923491 | 1 | CAPSCREW, Hex Hd., 7/16-14 x 1, Gr. 8 |
| 31 | 1923701 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 2 |
| 32 | 1923903 | 1 | CAPSCREW, Hex, 3/8-16 x 3 |
| 33 | 1924356 | 2 | WASHER, Flat, 3/8 x 1-1/2 x 1/8 |
| 34 | 1924940 | 2 | WASHER, Plain, 3/8 |
| 35 | 1928352 | 1 | NUT, Hex, Whizlock, 3/8-16 |
| 36 | 1928731 | 1 | NUT, Hex, Top Lock, 3/8-16 |
| 37 | 1933263 | 1 | WASHER |

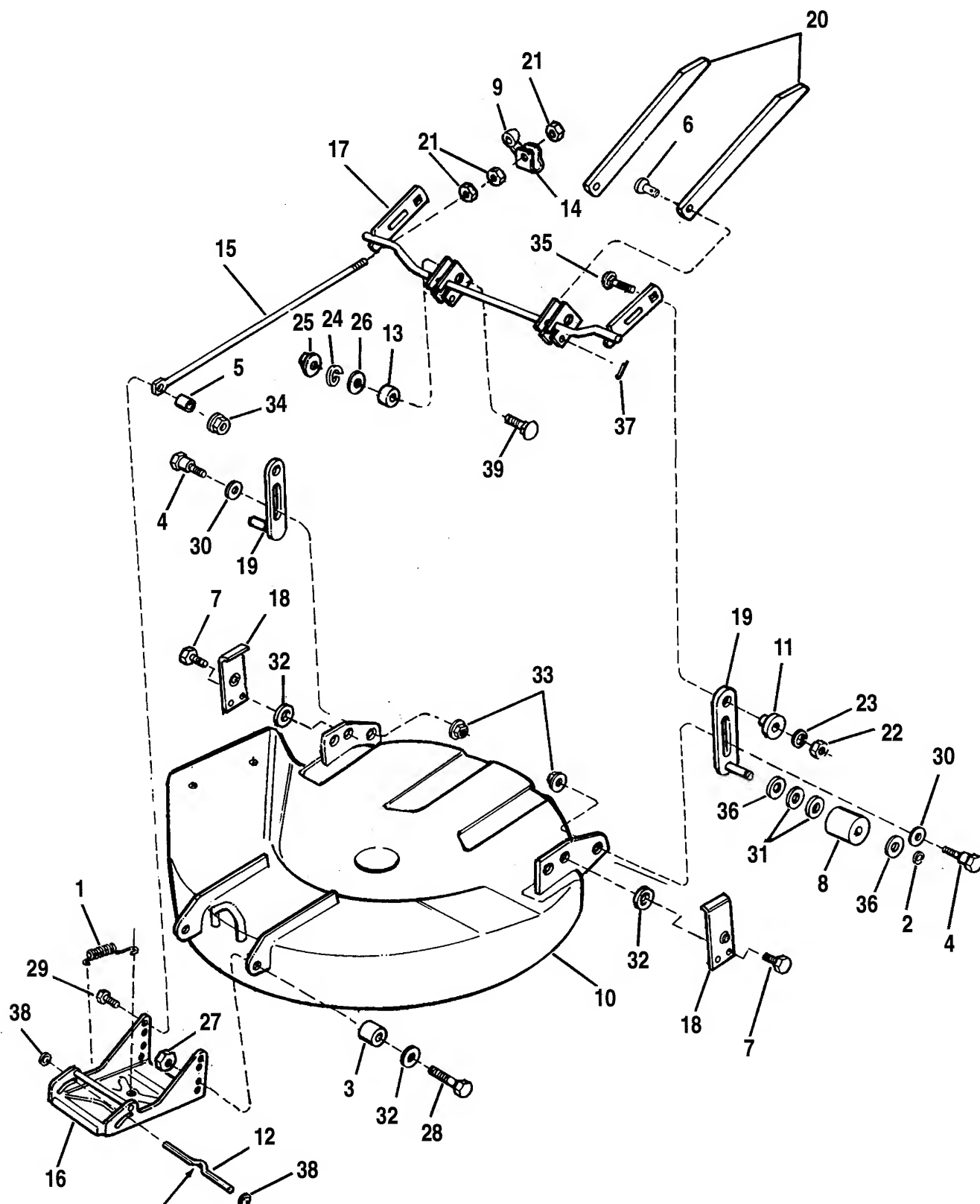


NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

30" Mower Deck - Drive & Arbor

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 1651201 | 1 | V-BELT, 73-7/64" |
| 2 | 1656916 | 1 | WASHER, Spring |
| 3 | 1664019 | 1 | BLADE, Mower, 30" |
| 4 | 1665835 | 1 | GRIP, Lever |
| 5 | 1666786 | 1 | SPRING |
| 6 | 1669105 | 1 | SPACER |
| 7 | 1677274 | 1 | ADAPTER, Arbor |
| 8 | 1704314 | 1 | FITTING, Grease |
| 9 | 1704926 | 1 | IDLER PULLEY, Backside |
| 10 | 1705897 | 2 | BEARING |
| 11 | 1707335 | 1 | GASKET, Foam |
| 12 | 1707435 | 1 | PULLEY ASSY., Idler, Fixed, 6" Dia. |
| 13 | 1708562 | 1 | LEVER ASSY. |
| 14 | 1713089 | 1 | WASHER, Hex |
| 15 | 1713092 | 1 | PULLEY |
| 16 | 1713196 | 1 | SHIELD, Grass, Lower |
| 17 | 1713199 | 1 | COVER, Arbor Housing |
| 18 | 1713204 | 1 | SPACER |
| 19 | 1713338 | 1 | ARBOR HOUSING ASSY. (Incl. Ref. No. 8) |
| 20 | 1713609 | 1 | SHAFT, Arbor, 5-53/64" |
| 21 | 1713613 | 1 | HUB, Pulley, 1-3/16" |
| 22 | 1713619 | 1 | WASHER, Cupped |
| 23 | 1713675 | 2 | WASHER, Belleville |
| 24 | 1714419 | 1 | NUT, Hex, Flange, 9/16-18 |
| 25 | 1916950 | 1 | NUT, Hex, 3/8 |
| 26 | 1916965 | 1 | LOCKWASHER, 3/8 |
| 27 | 1922755 | 3 | WASHER, Flat, 13/32 x 1 x 1/8 |
| 28 | 1923491 | 1 | CAPSCREW, Hex, 7/16-14 x 1, Gr. 8 |
| 29 | 1923701 | 1 | CAPSCREW, Hex, 3/8-16 x 2 |
| 30 | 1923903 | 1 | CAPSCREW, Hex, 3/8-16 x 3 |
| 31 | 1924356 | 2 | WASHER, Flat, 3/8 x 1-1/2 x 1/8 |
| 32 | 1924940 | 2 | WASHER, Plain, 3/8 |
| 33 | 1928352 | 1 | NUT, Hex, Whizlock, 3/8-16 |
| 34 | 1928731 | 1 | NUT, Hex, Lock, 3/8-16 |
| 35 | 1960373 | 6 | SCREW, Hex, Taptite, 5/16-18 x 1 |

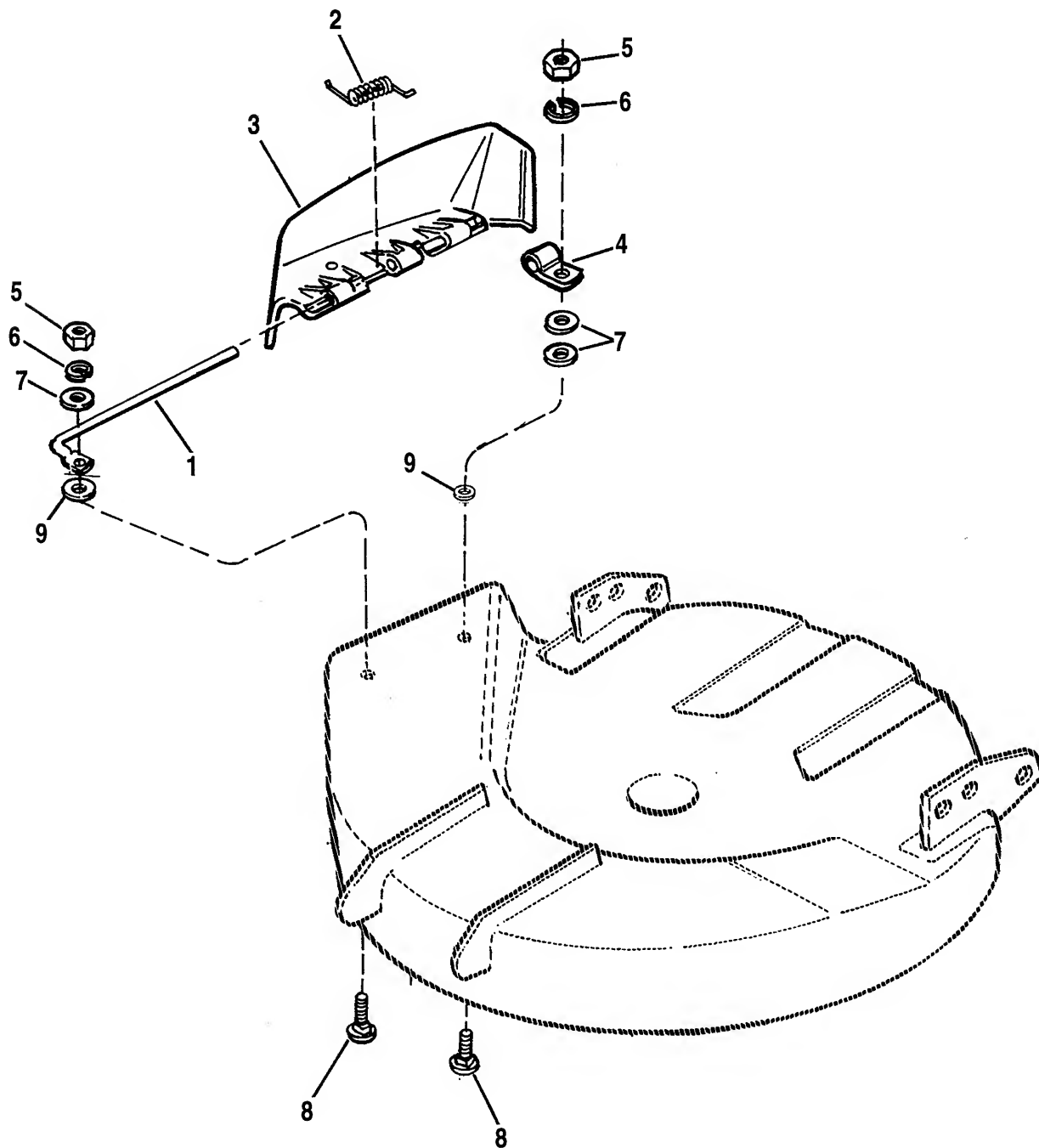
30" Mower Deck - Housing, Hitch & Height Adjustment



When assembled, attach spring (1) here.

30" Mower Deck - Housing, Hitch & Height Adjustment

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|-------------------------------------|
| 1 | 106681 | 1 | SPRING |
| 2 | 153124 | 2 | RING, Retaining |
| 3 | 157081 | 2 | SPACER |
| 4 | 172622 | 2 | BOLT, Shoulder |
| 5 | 1611705 | 1 | SPACER |
| 6 | 1655651 | 2 | PIN, Locking |
| 7 | 1664847 | 4 | SCREW, Taptite, 5/16-18 x 3/4 |
| 8 | 1668487 | 2 | ROLLER |
| 9 | 1671260 | 1 | SPACER |
| 10 | 1685670 | 1 | HOUSING ASSY., 30" (Orange) |
| | 61685670 | 1 | HOUSING ASSY., 30" (Black) |
| 11 | 1704082 | 2 | NUT, Adjustment |
| 12 | 1704129 | 1 | ROD, Latch, Hitch |
| 13 | 1705249 | 2 | SPACER |
| 14 | 1707280 | 1 | TRUNNION |
| 15 | 1707300 | 1 | ROD, Adjustment |
| 16 | 1707432 | 1 | HITCH ASSY. |
| 17 | 1707540 | 1 | ARM ASSY., Mower |
| 18 | 1708250 | 2 | PLATE, Pivot Support |
| 19 | 1708519 | 2 | SUPPORT ASSY., Roller |
| 20 | 1709209 | 2 | BAR, Mower Transport |
| 21 | 1913744 | 3 | JAMNUT, Hex, 1/2-13 |
| 22 | 1916950 | 2 | NUT, Hex, 3/8-16 |
| 23 | 1916965 | 2 | LOCKWASHER |
| 24 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 25 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 26 | 1919326 | 2 | WASHER, Flat, 5/16 |
| 27 | 1919439 | 2 | LOCKNUT, Hex, 3/8-16 |
| 28 | 1920415 | 2 | CAPSCREW, Hex, 3/8-16 x 1-1/4 |
| 29 | 1921210 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1 |
| 30 | 1924361 | 2 | WASHER, Flat |
| 31 | 1924366 | 4 | WASHER, Plain, 21/32 x 1-1/8 x 7/64 |
| 32 | 1924940 | 4 | WASHER, Flat, 3/8 |
| 33 | 1928352 | 2 | NUT, Hex, Flange, Whizlock, 3/8-16 |
| 34 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8 |
| 35 | 1931352 | 2 | CARRIAGE BOLT, 3/8-16 x 1-1/2 |
| 36 | 1960020 | 4 | WASHER, 21/32 x 1-1/8 x 1/16 |
| 37 | 1960074 | 2 | PIN, Retaining |
| 38 | 1960093 | 2 | PUSHNUT |
| 39 | 1960223 | 2 | CARRIAGE BOLT, 5/15-18 x 1-1/4 |

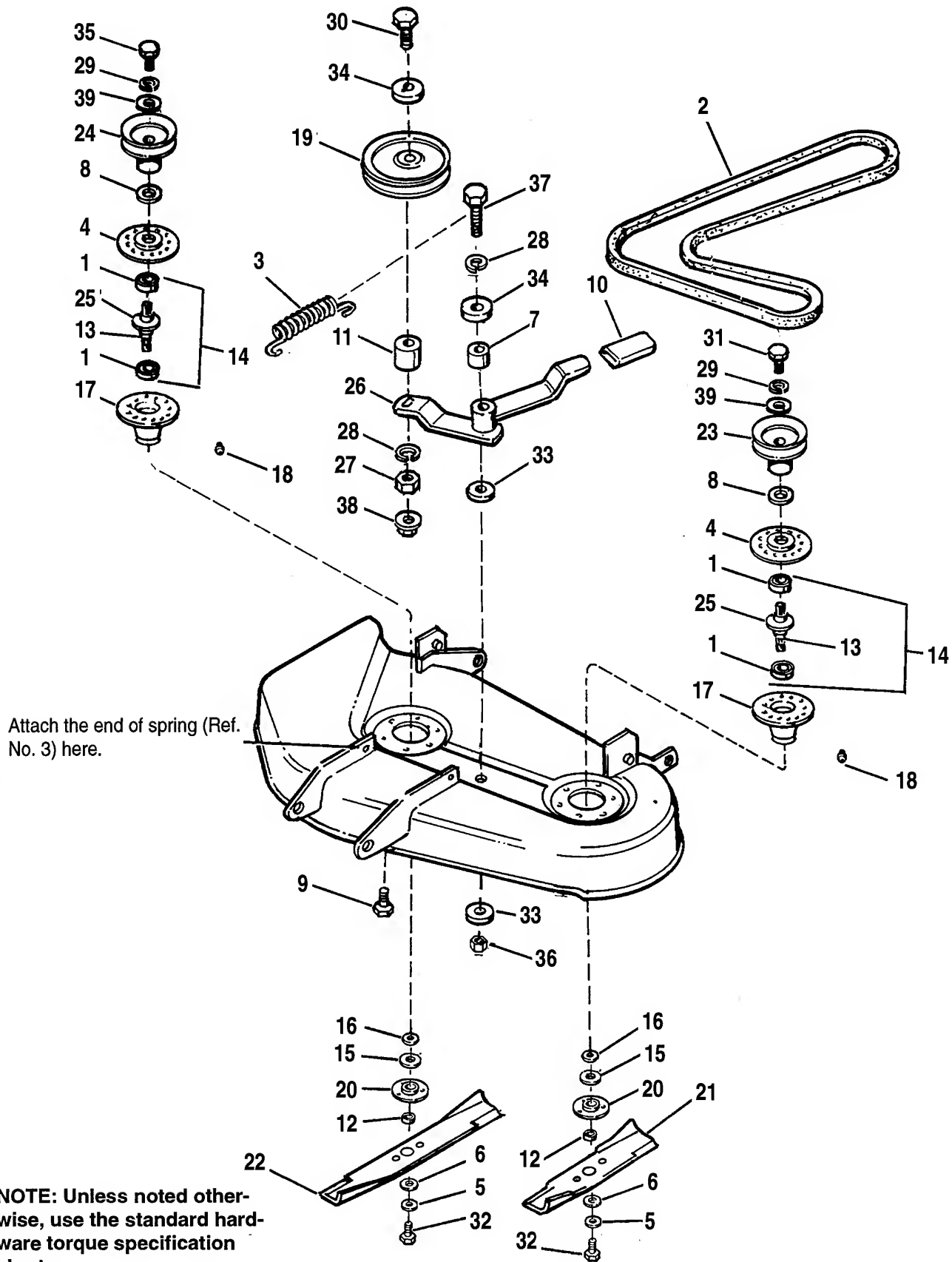


NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

Mfg. Nos. 1692126, 1692172, 1692543, 1692544

30" Mower Deck - Deflector

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|-------------------------------|
| 1 | 1664947 | 1 | ROD, Deflector |
| 2 | 1664953 | 1 | SPRING |
| 3 | 1665036 | 1 | DEFECTOR, Plastic |
| 4 | 1704873 | 1 | CLAMP |
| 5 | 1916622 | 2 | NUT, Hex, 1/4-20 |
| 6 | 1916964 | 2 | LOCKWASHER, 1/4 |
| 7 | 1921319 | 3 | WASHER, Plain |
| 8 | 1931317 | 2 | CARRIAGE BOLT, 1/4-20 x 1-1/4 |
| 9 | 1960518 | 2 | PUSHNUT, 1/4 |

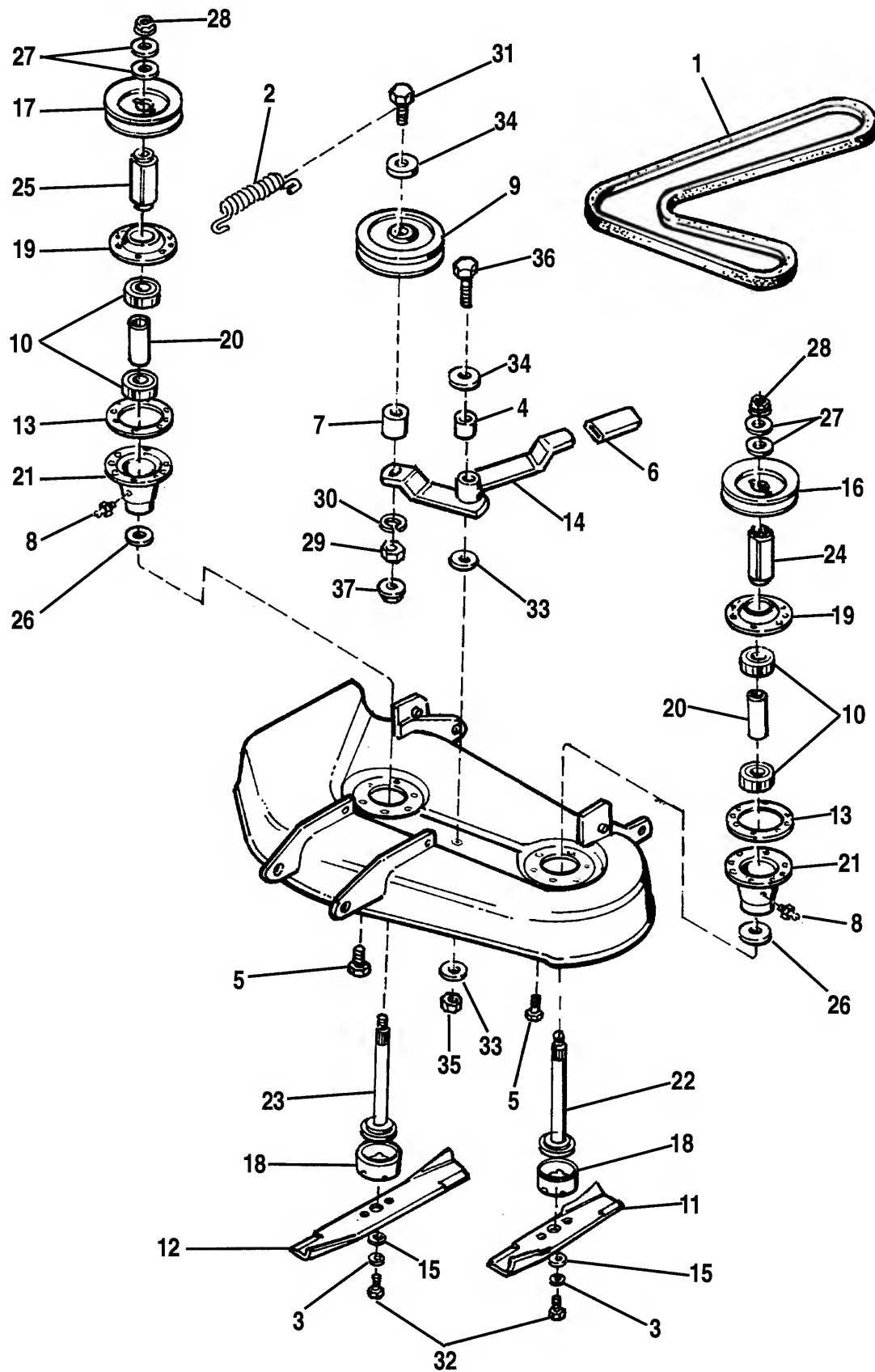


Mfg. Nos. 1692128, 1692174

34" Mower Deck - Drive & Arbors

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | 108202 | 4 | BEARING |
| 2 | 108209 | 1 | V-BELT, 82-7/64" |
| 3 | 164213 | 1 | SPRING |
| 4 | 1655729 | 2 | COVER, Arbor Housing |
| 5 | 1656916 | 2 | WASHER, Spring |
| 6 | 1656927 | 2 | WASHER, Spline |
| 7 | 1657242 | 1 | SPACER |
| 8 | 1657969 | 2 | SHIELD, Grass, Upper |
| 9 | 1664847 | 12 | SCREW, Taptite, 5/16-18 x 3/4 |
| 10 | 1665835 | 1 | GRIP, Lever |
| 11 | 1667812 | 1 | SPACER |
| 12 | 1672132 | 2 | COLLAR, Mower Arbor |
| 13 | 1685245 | 2 | SHAFT, Arbor |
| 14 | 1685251 | 2 | SHAFT & BEARING ASSY., (Incl. Ref. Nos. 1 & 13) |
| 15 | 1700229 | 2 | SHIELD, Grass, Bottom |
| 16 | 1700230 | 12 | WASHER, Shim |
| 17 | 1703273 | 2 | ARBOR HOUSING ASSY. (Incl. Ref. No. 18) |
| 18 | 1704314 | 2 | FITTING, Grease |
| 19 | 1704926 | 1 | IDLER, Backside |
| 20 | 1705010 | 2 | ADAPTOR, Blade |
| 21 | 1706737 | 1 | BLADE, Mower, Small (14-27/64") |
| 22 | 1706738 | 1 | BLADE, Mower, Large (19-3/16") |
| 23 | 1707310 | 1 | PULLEY ASSY., Small Blade |
| 24 | 1707323 | 1 | PULLEY ASSY., Large Blade |
| 25 | 1707335 | 2 | GASKET, Foam |
| 26 | 1708561 | 1 | LEVER ASSY. |
| 27 | 1916950 | 1 | NUT, Hex, 3/8-16 |
| 28 | 1916965 | 2 | LOCKWASHER, 3/8 |
| 29 | 1918199 | 2 | LOCKWASHER, 7/16 |
| 30 | 1921972 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 2-1/2 |
| 31 | 1923471 | 1 | CAPSCREW, Hex Hd., 7/16-14 x 1-1/4, Gr. 8 |
| 32 | 1923491 | 2 | CAPSCREW, Hex Hd., 7/16-14 x 1, Gr. 8 |
| 33 | 1924356 | 2 | WASHER, Flat, 3/8 x 1/8 |
| 34 | 1924940 | 2 | WASHER, Flat, 3/8 |
| 35 | 1927531 | 1 | CAPSCREW, Hex Hd., 7/16-14 x 2, Gr. 8 |
| 36 | 1928352 | 1 | NUT, Hex, 3/8-16 |
| 37 | 1928957 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 2-3/4 |
| 38 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 39 | 1933263 | 2 | WASHER |

34" Mower Deck - Drive & Arbors

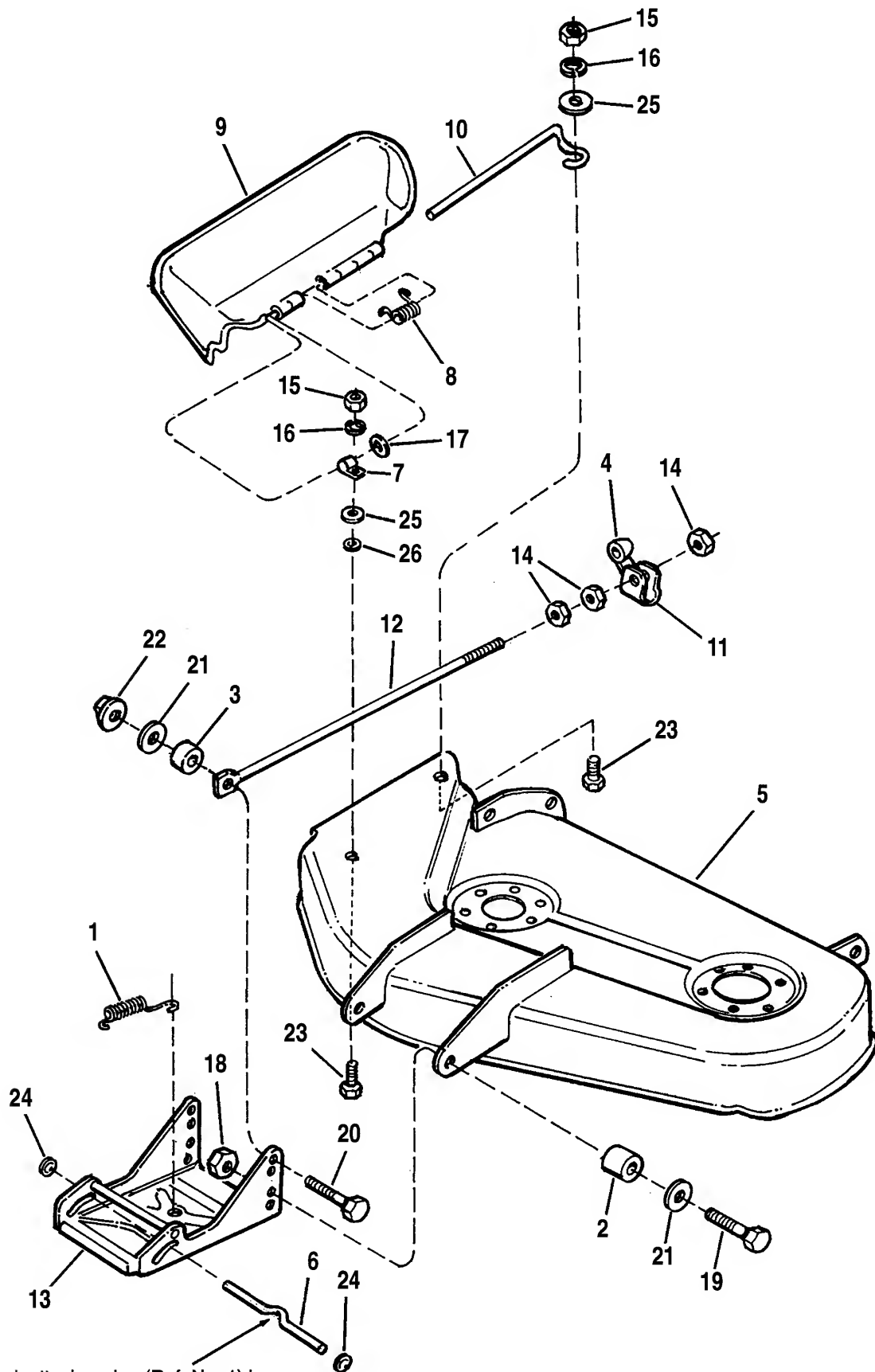


Mfg. Nos. 1692545, 1692546

34" Mower Deck - Drive & Arbors

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 108209 | 1 | V-BELT, 82-7/64" |
| 2 | 164213 | 1 | SPRING |
| 3 | 1656916 | 2 | WASHER, Spring |
| 4 | 1657242 | 1 | SPACER |
| 5 | 1664847 | 12 | SCREW, Taptite, 5/16-18 x 3/4 |
| 6 | 1665835 | 1 | GRIP, Lever |
| 7 | 1667812 | 1 | SPACER |
| 8 | 1704314 | 2 | FITTING, Grease |
| 9 | 1704926 | 1 | PULLEY, Idler, Backside |
| 10 | 1705897 | 4 | BEARING |
| 11 | 1706737 | 1 | BLADE, 14-27/64" |
| 12 | 1706738 | 1 | BLADE, 19-29/32" |
| 13 | 1707335 | 2 | GASKET, Foam |
| 14 | 1708561 | 1 | LEVER ASSY. |
| 15 | 1713089 | 2 | WASHER, Hex |
| 16 | 1713090 | 1 | PULLEY, 3-3/4" |
| 17 | 1713091 | 1 | PULLEY, 5" |
| 18 | 1713196 | 2 | SHIELD, Grass, Lower |
| 19 | 1713199 | 2 | COVER, Arbor Housing Assy. |
| 20 | 1713204 | 2 | SPACER |
| 21 | 1713338 | 2 | ARBOR HOUSING ASSY. (Incl. Ref. No. 8) |
| 22 | 1713609 | 1 | SHAFT, Arbor, 5-53/64" |
| 23 | 1713610 | 1 | SHAFT, Arbor, 6-33/64" |
| 24 | 1713613 | 1 | HUB, Pulley, 1-3/16" |
| 25 | 1713614 | 1 | HUB, Pulley, 1-35/64" |
| 26 | 1713619 | 2 | WASHER |
| 27 | 1713675 | 4 | WASHER, Belleville |
| 28 | 1714419 | 2 | NUT, Hex, Flange, 9/16-18 |
| 29 | 1916950 | 1 | NUT, Hex, 3/8-16 |
| 30 | 1916965 | 1 | LOCKWASHER, 3/8 |
| 31 | 1921972 | 1 | CAPSCREW, 3/8-16 x 2-1/2 |
| 32 | 1923491 | 2 | CAPSCREW, Hex, 7/16-14 x 1, Gr. 8 |
| 33 | 1924356 | 2 | WASHER, Flat, 3/8 |
| 34 | 1924940 | 2 | WASHER, Flat, 3/8 |
| 35 | 1928352 | 1 | NUT, Hex, 3/8-16 |
| 36 | 1928957 | 1 | CAPSCREW, Hex, 3/8-16 x 2-3/4 |
| 37 | 1930645 | 1 | NUT, Hex, Flange, 2-Way, 3/8-16 |

34" Mower Deck - Housing, Hitch & Deflector

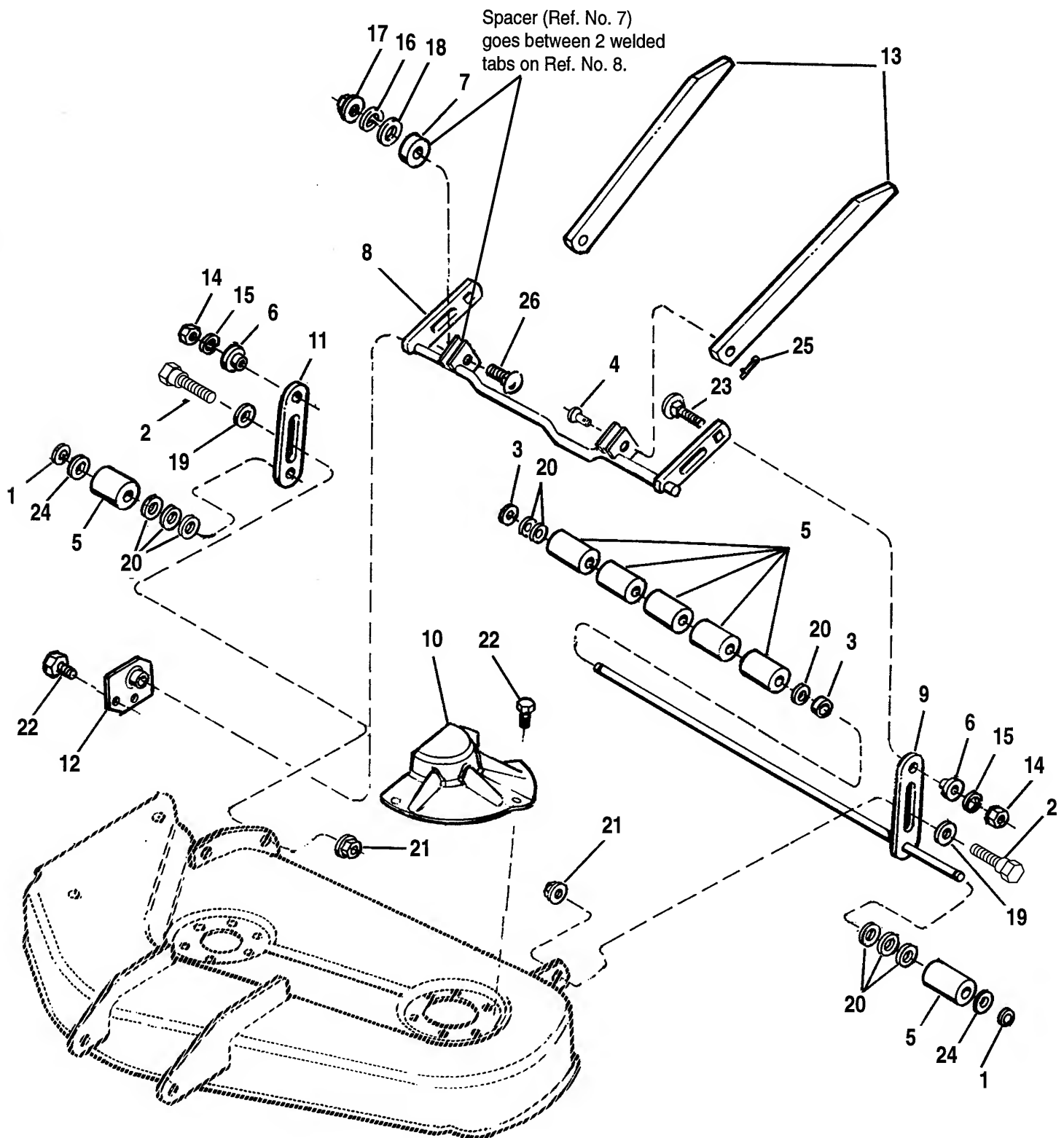


When assembled, attach spring (Ref. No. 1) here.

Mfg. Nos. 1692128, 1692174, 1692545, 1692546

34" Mower Deck - Housing, Hitch & Deflector

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|-----------------------------------|
| 1 | 106681 | 1 | SPRING |
| 2 | 157081 | 2 | SPACER |
| 3 | 1611705 | 1 | SPACER |
| 4 | 1671260 | 1 | SPACER |
| 5 | 1685672 | 1 | HOUSING ASSY., 34" (Orange) |
| | 61685672 | 1 | HOUSING ASSY., 34" (Black) |
| 6 | 1704129 | 1 | ROD, Latch, Hitch |
| 7 | 1704873 | 1 | CLAMP |
| 8 | 1705080 | 1 | SPRING |
| 9 | 1705449 | 1 | DEFLECTOR, Plastic |
| 10 | 1706709 | 1 | ROD, Deflector |
| 11 | 1707280 | 1 | TRUNNION |
| 12 | 1707300 | 1 | ROD, Adjustment |
| 13 | 1707432 | 1 | HITCH ASSY. |
| 14 | 1913744 | 3 | JAMNUT, Hex, 1/2-13 |
| 15 | 1916622 | 2 | NUT, Hex, 1/4-20 |
| 16 | 1916964 | 2 | LOCKWASHER, 1/4 |
| 17 | 1919326 | 1 | WASHER, Flat, 5/16 |
| 18 | 1919439 | 2 | LOCKNUT, Hex, 3/8-16 |
| 19 | 1920415 | 2 | CAPSCREW, Hex Hd., 3/8-16 x 1-1/4 |
| 20 | 1921210 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1 |
| 21 | 1924940 | 3 | WASHER, Flat, 3/8 |
| 22 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 23 | 1931318 | 2 | CARRIAGE BOLT, 1/4-20 x 7/8 |
| 24 | 1960093 | 2 | PUSHNUT |
| 25 | 1960353 | 2 | WASHER, Flat, 17/64 x 27/32 x 1/8 |
| 26 | 1960518 | 1 | PUSHNUT |

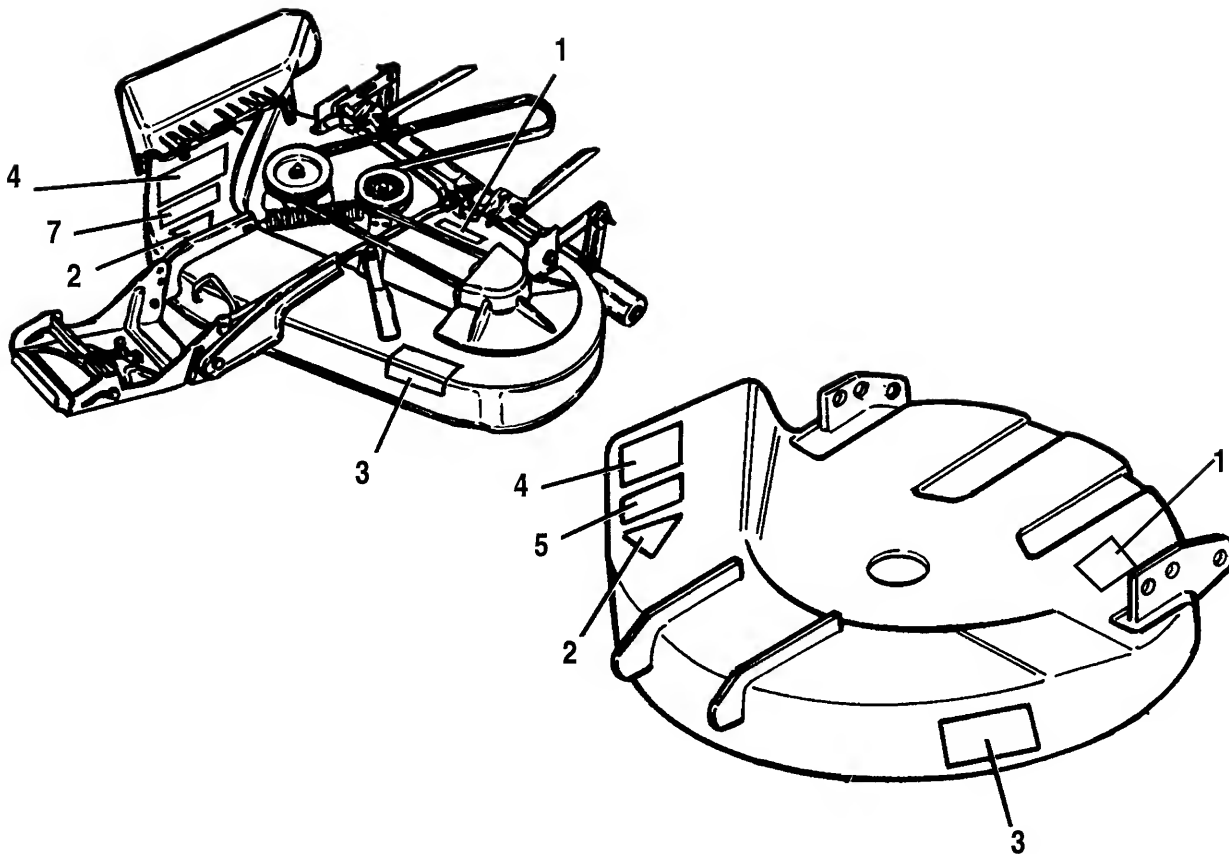
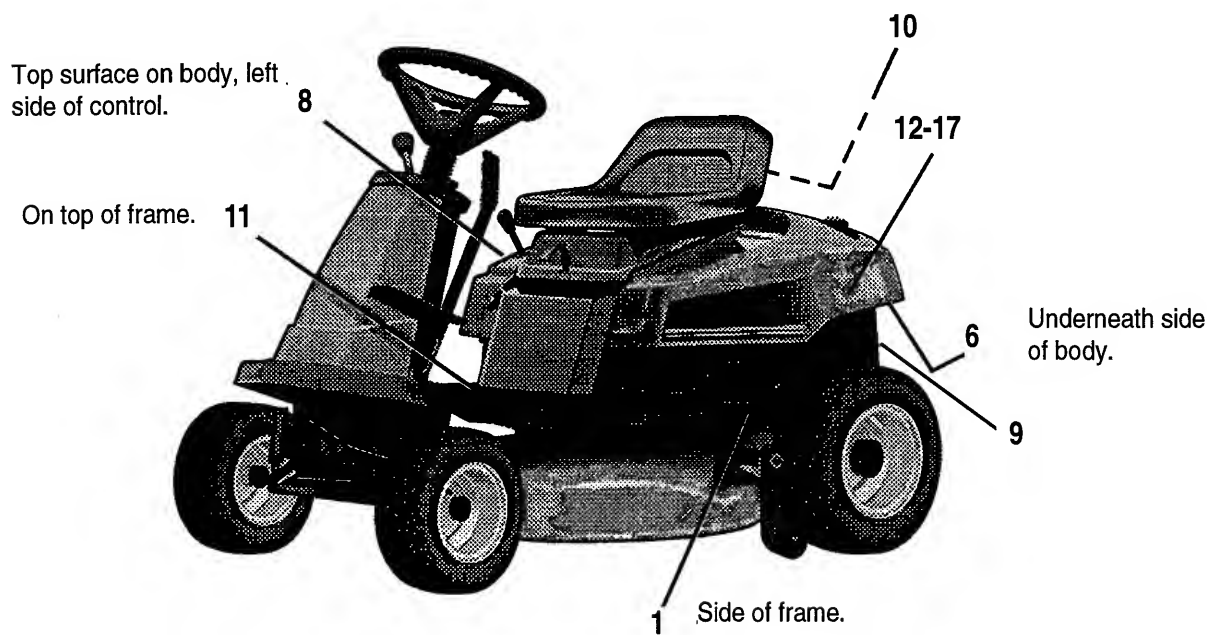


NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

Mfg. Nos. 1692128, 1692174, 1692545, 1692546

34" Mower Deck - Height Adjustment

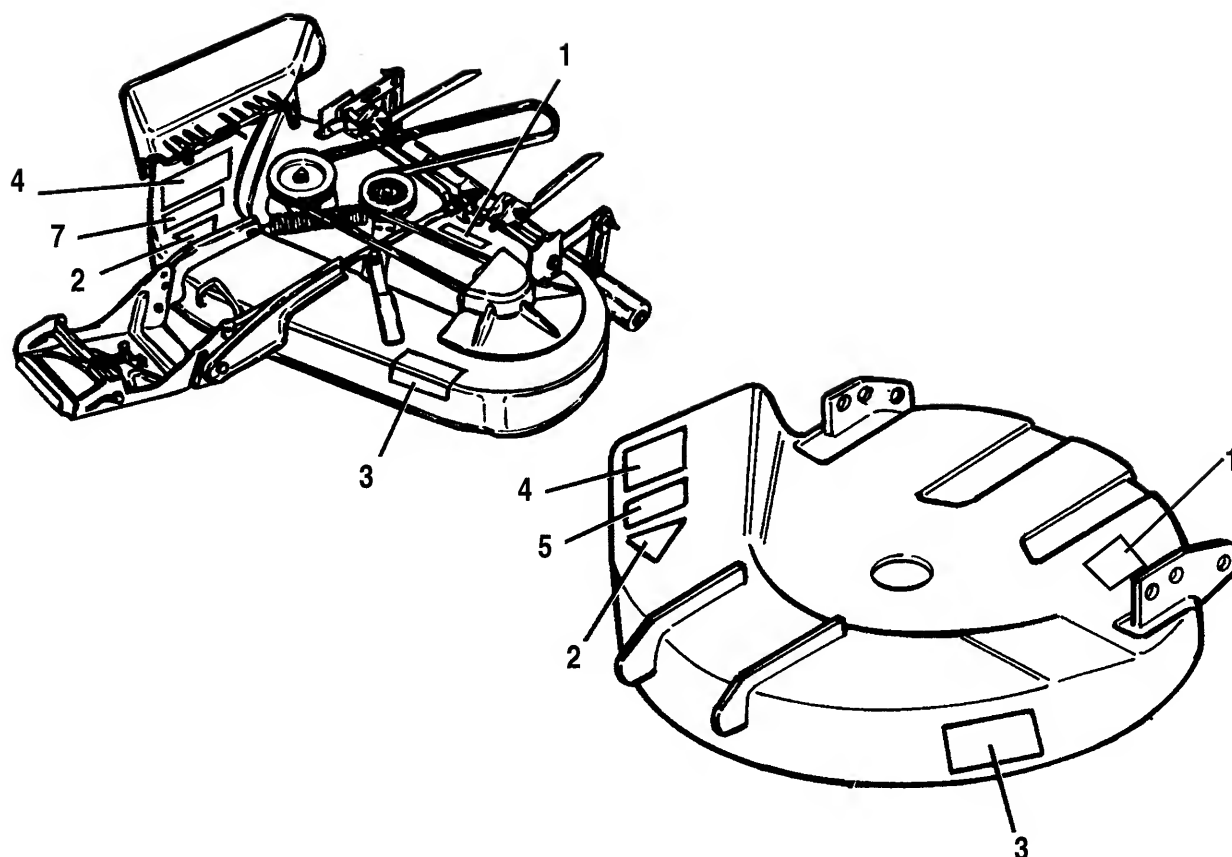
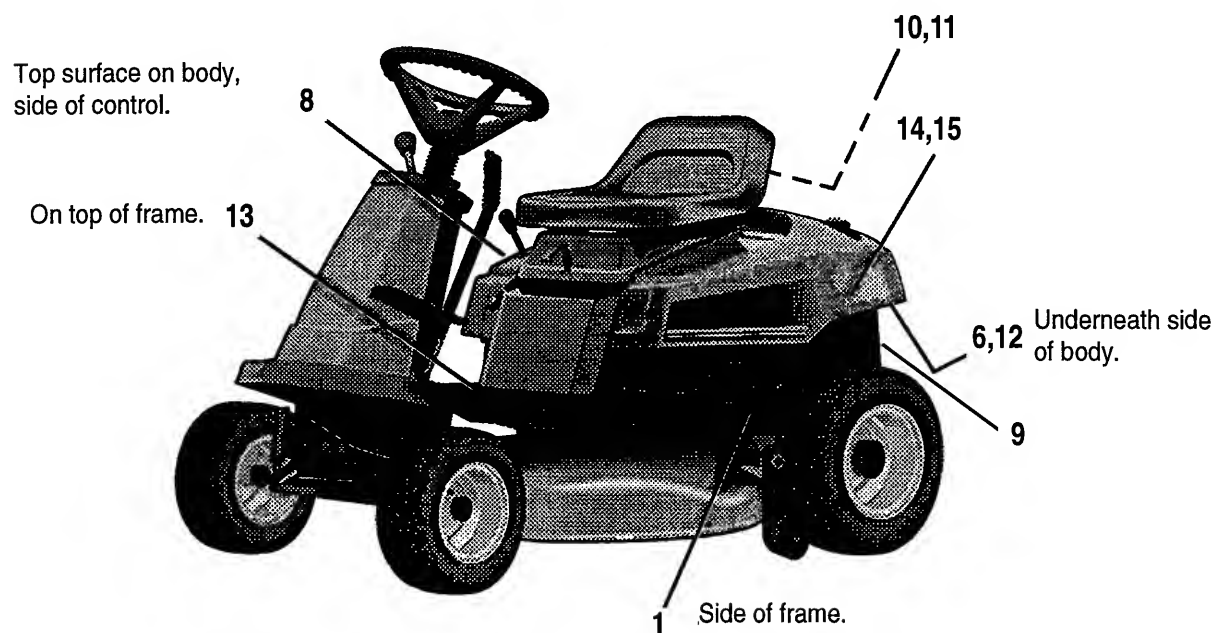
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|-------------------------------------|
| 1 | 153124 | 2 | RING, Retaining |
| 2 | 172622 | 2 | BOLT, Shoulder, 3/8-16 |
| 3 | 1602946 | 2 | SPACER, Roller |
| 4 | 1655651 | 2 | PIN, Locking |
| 5 | 1668513 | 7 | ROLLER |
| 6 | 1704082 | 2 | NUT, Adjustment |
| 7 | 1705249 | 2 | SPACER |
| 8 | 1707286 | 1 | ARM ASSY. |
| 9 | 1707292 | 1 | SHAFT ASSY., Roller |
| 10 | 1707567 | 1 | COVER, Arbor |
| 11 | 1708520 | 1 | BRACKET, Roller Bar, 34" |
| 12 | 1708564 | 1 | PLATE, Support, RH |
| 13 | 1709209 | 2 | BAR, Mower Transport |
| 14 | 1916950 | 2 | NUT, Hex, 3/8 |
| 15 | 1916965 | 2 | LOCKWASHER, 3/8 |
| 16 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 17 | 1917372 | 1 | NUT, Hex, 5/16-18 |
| 18 | 1919326 | 2 | WASHER, Plain, 5/16 |
| 19 | 1924361 | 2 | WASHER, Flat, 1/2 |
| 20 | 1924366 | 10 | WASHER, Flat, 5/8 |
| 21 | 1928352 | 2 | NUT, Flange Lock, 3/8 |
| 22 | 1930601 | 5 | SCREW, Taptite, 5/16-18-5/8 |
| 23 | 1931352 | 2 | CARRIAGE BOLT, 3/8-16 x 1-1/2 |
| 24 | 1960020 | 2 | WASHER, Plain, 21/32 x 1-1/4 x 1/16 |
| 25 | 1960074 | 2 | PIN, Retaining |
| 26 | 1960223 | 2 | CARRIAGE BOLT, 5/16-18 x 1-1/4 |



Mfg. Nos. 1692380, 1692382, 1692385, 1692387, 1692389, 1692392, 1692515, 1692517

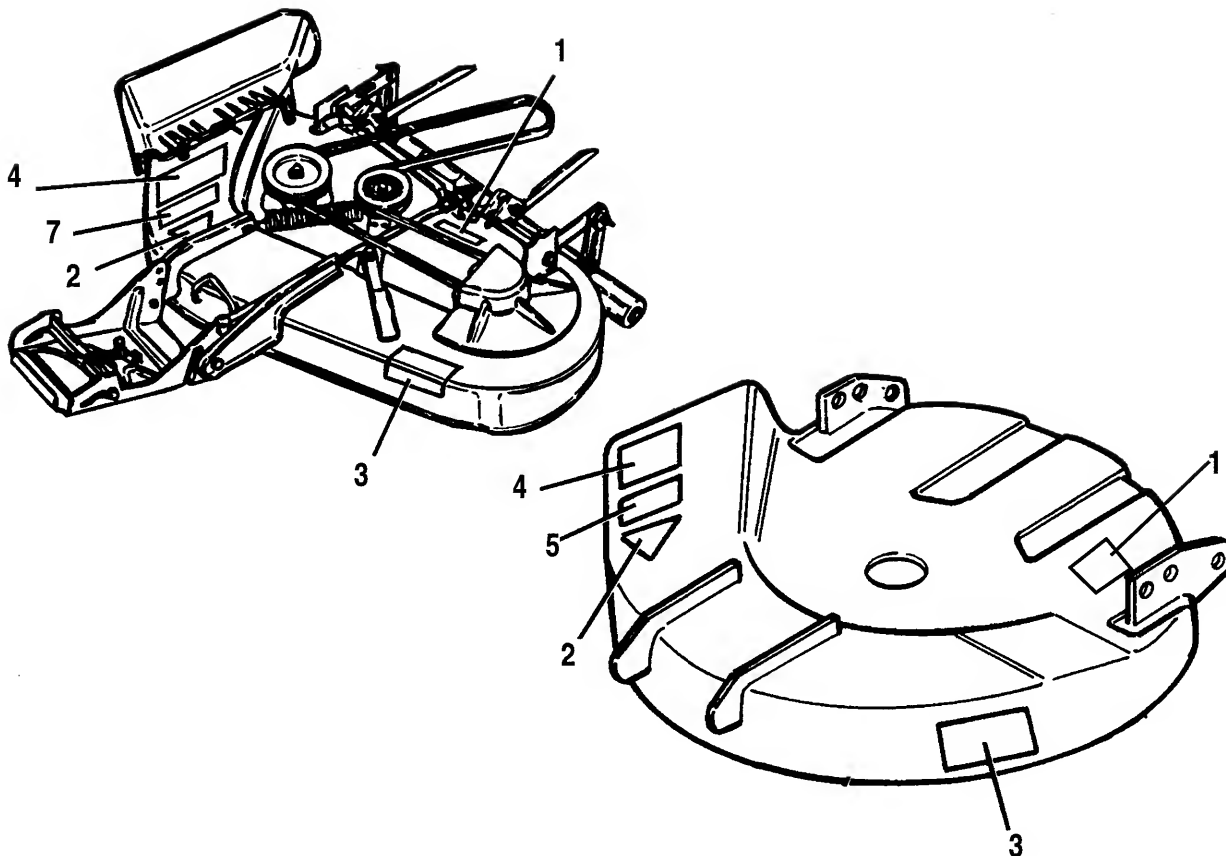
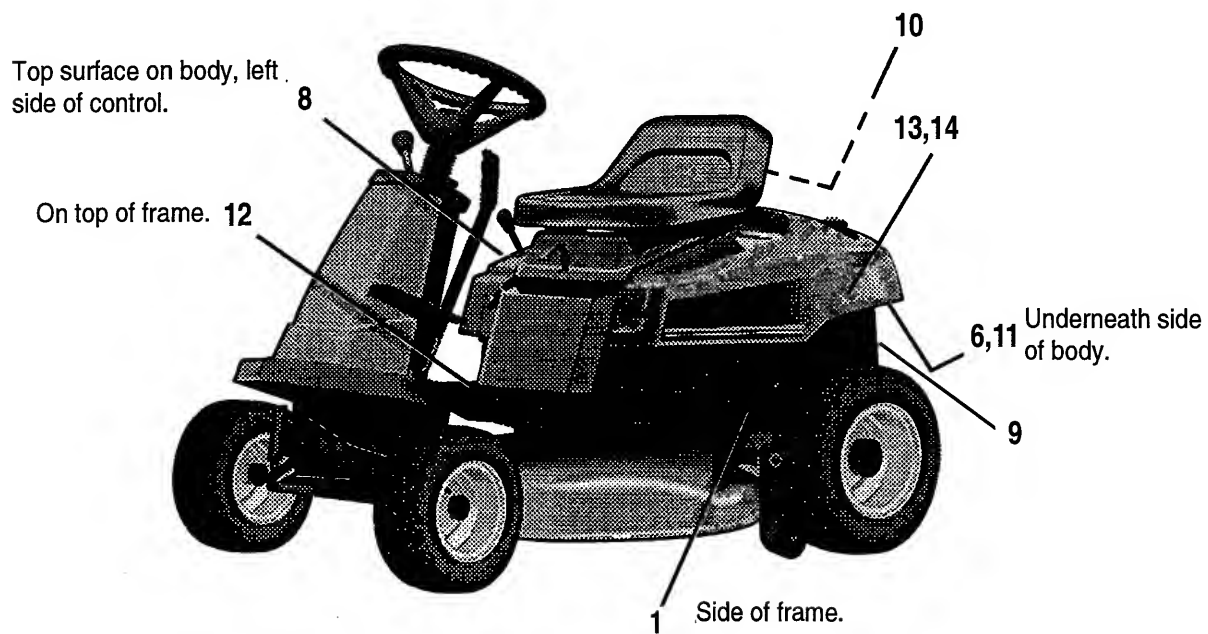
Decals - Simplicity

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | | 1 | I.D. PLATE (Not Serviced) |
| 2 | | 1 | DECAL, OPEI (Not Serviced) |
| 3 | 1704276 | 1 | DECAL, Danger (Hand Under Deck) |
| 4 | 1704277 | 1 | DECAL, Danger (Chute In Place) |
| 5 | 1706037 | 1 | DECAL, Cutting Width - 30" |
| 6 | 1708639 | 1 | DECAL, Belt & Blade Replacement |
| 7 | 1708877 | 1 | DECAL, Cutting Width - 34" |
| 8 | 1708880 | 1 | DECAL, Throttle/Choke |
| 9 | 1708918 | 1 | DECAL, Transmission Release Valve (Hydro models only) |
| 10 | 1708927 | 1 | DECAL, USA (Seat back) |
| 11 | 1713490 | 1 | DECAL, Operating Instructions |
| 12 | 1713961 | 2 | DECAL, Model, Coronet 9 - 5 Speed |
| 13 | 1713963 | 2 | DECAL, Model, Coronet 12 - Hydro |
| 14 | 1713962 | 2 | DECAL, Model, Coronet, 12 - 5 Speed |
| 15 | 1713964 | 1 | DECAL, Seat Deck Stripe, RH |
| 16 | 1713965 | 1 | DECAL, Seat Deck Stripe, LH |
| 17 | 1714448 | 2 | DECAL, Model, Coronet, 13 - Hydro |



Decals - AGCO Allis

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | | 1 | I.D. PLATE (Not Serviced) |
| 2 | | 1 | DECAL, OPEI (Not Serviced) |
| 3 | 1704276 | 1 | DECAL, Danger (Hand Under Deck) |
| 4 | 1704277 | 1 | DECAL, Danger (Chute In Place) |
| 5 | 1706037 | 1 | DECAL, Cutting Width - 30" |
| 6 | 1708639 | 1 | DECAL, Belt & Blade Replacement |
| 7 | 1708877 | 1 | DECAL, Cutting Width - 34" |
| 8 | 1708880 | 1 | DECAL, Throttle/Choke |
| 9 | 1708918 | 1 | DECAL, Transmission Release Valve (Hydro models only) |
| 10 | 1708926 | 2 | DECAL, Logo, AGCO Allis |
| 11 | 1708927 | 1 | DECAL, USA (Seat back) |
| 12 | 1709061 | 1 | DECAL, Touch-up Paint |
| 13 | 1713490 | 1 | DECAL, Operating Instructions |
| 14 | 1708899 | 1 | DECAL, Seat Deck, LH (409G) |
| | 1708901 | 1 | DECAL, Seat Deck, LH (412G) |
| | 1708903 | 1 | DECAL, Seat Deck, LH (412H) |
| | 1714455 | 1 | DECAL, Seat Deck, LH (413H) |
| 15 | 1708900 | 1 | DECAL, Seat Deck, RH (409G) |
| | 1708902 | 1 | DECAL, Seat Deck, RH (412G) |
| | 1708904 | 1 | DECAL, Seat Deck, RH (412H) |
| | 1714456 | 1 | DECAL, Seat Deck, RH (413H) |

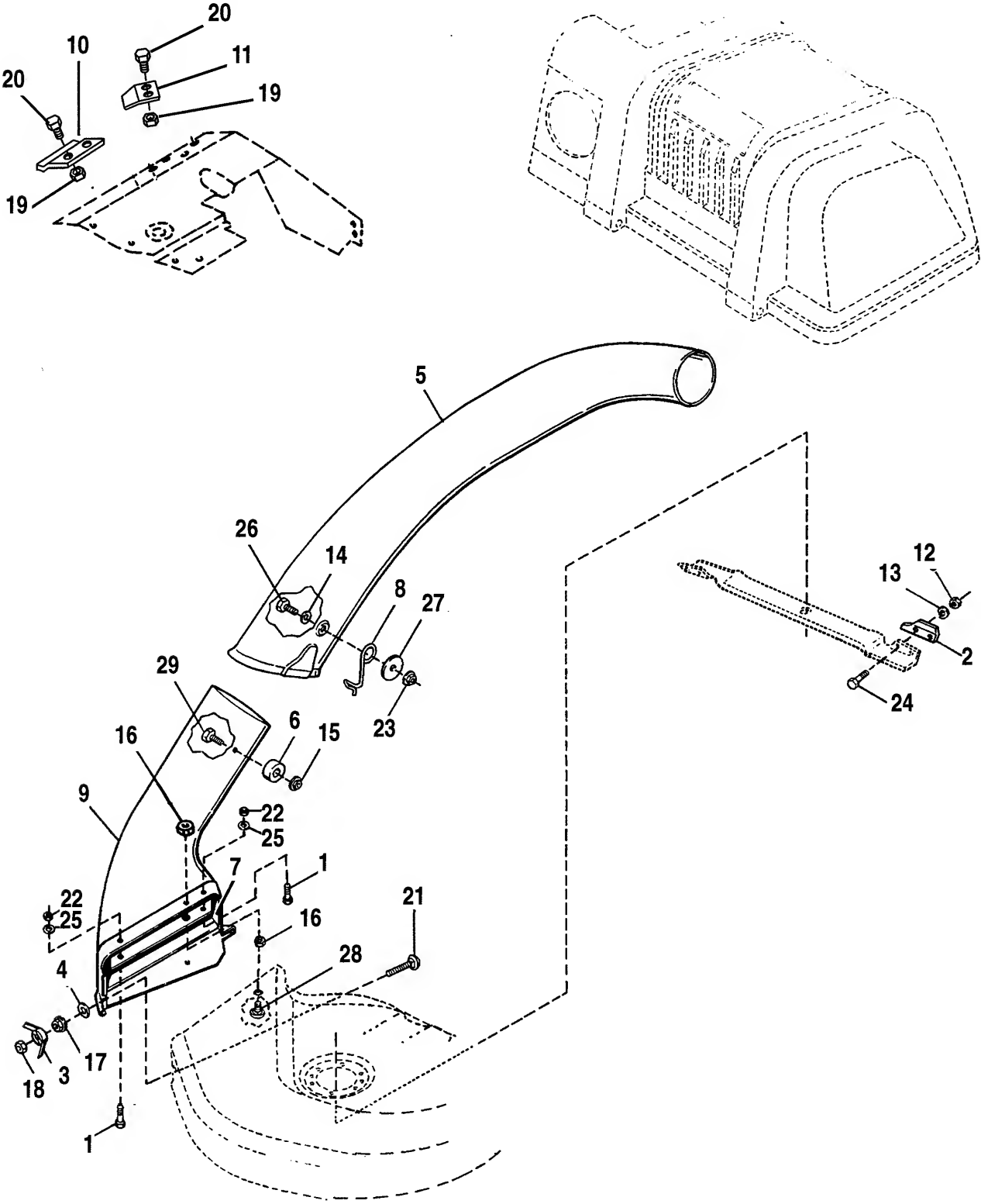


Mfg. Nos. 1692489, 1692491

Decals - Massey Ferguson

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | | 1 | I.D. PLATE (Not Serviced) |
| 2 | | 1 | DECAL, OPEI (Not Serviced) |
| 3 | 1704276 | 1 | DECAL, Danger (Hand Under Deck) |
| 4 | 1704277 | 1 | DECAL, Danger (Chute In Place) |
| 5 | 1706037 | 1 | DECAL, Cutting Width - 30" |
| 6 | 1708639 | 1 | DECAL, Belt & Blade Replacement |
| 7 | 1708877 | 1 | DECAL, Cutting Width - 34" |
| 8 | 1708880 | 1 | DECAL, Throttle/Choke |
| 9 | 1708918 | 1 | DECAL, Transmission Release Valve (Hydro models only) |
| 10 | 1708927 | 1 | DECAL, USA (Seat back) |
| 11 | 1709061 | 1 | DECAL, Touch-up Paint |
| 12 | 1713490 | 1 | DECAL, Operating Instructions |
| 13 | 1714364 | 1 | DECAL, Seat Deck, LH (2409G) |
| | 1714366 | 1 | DECAL, Seat Deck, LH (2412H) |
| 14 | 1714365 | 1 | DECAL, Seat Deck, RH (2409G) |
| | 1714367 | 1 | DECAL, Seat Deck, RH (2412H) |

30" Twin Bag Catcher - Adapter & Tube



Mfg. No. 1692149

30" Twin Bag Catcher - Adapter & Tube

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--------------------------------------|
| 1 | 926267 | 2 | SCREW, Flat Hd., #10-24 x 5/8 |
| 2 | 1665419 | 2 | LIFT PLATE |
| 3 | 1679163 | 1 | WING NUT ASSY., 5/16 |
| 4 | 1679164 | 1 | CUP |
| 5 | 1703769 | 1 | TRANSFER TUBE |
| 6 | 1704341 | 1 | WASHER, Special, 11/32 x 7/8 x 1-3/4 |
| 7 | 1704356 | 1 | STRAP, Reinforcement |
| 8 | 1704603 | 1 | LATCH, Tube |
| 9 | 1709134 | 1 | ADAPTER, 30" Mower |
| 10 | 1713286* | 1 | EXHAUST SHIELD, Front |
| 11 | 1713287* | 1 | EXHAUST SHIELD, Rear |
| 12 | 1916622 | 4 | NUT, Hex, 1/4-20 |
| 13 | 1916964 | 4 | LOCKWASHER, Spring, 1/4 |
| 14 | 1919326 | 1 | WASHER, Flat, 5/16 |
| 15 | 1919438 | 1 | NUT, Hex, Esna Lock, 5/16-18 |
| 16 | 1920161 | 2 | NUT, Hex, Jam, 5/16-18 |
| 17 | 1927557 | 1 | NUT, Hex, Flange, 5/16-18 |
| 18 | 1928698 | 1 | NUT, Hex, Centerlock, 5/16-18 |
| 19 | 1928919* | 4 | NUT & WASHER ASSY., Hex, 10-32 |
| 20 | 1930531* | 4 | SCREW, Truss Hd., 10-32 x 1/2 |
| 21 | 1931339 | 1 | CARRIAGE BOLT, 5/16-18 x 2 |
| 22 | 1933896 | 2 | NUT, Hex Hd., #10-24 |
| 23 | 1935048 | 1 | NUT, Flange Lock, 5/16-18 |
| 24 | 1935105 | 4 | CAPSCREW, 1/4-20 x 5/8, Gr.8 |
| 25 | 1960096 | 2 | WASHER, Flat, 3/16 |
| 26 | 1960122 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 |
| 27 | 1960185 | 1 | WASHER, Flat, 5/16 |
| 28 | 1960223 | 1 | BOLT, 5/16-18 X 1-1/4 |
| 29 | 1960371 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 |

*** Not required on models equipped with 12 HP Tecumseh engine,
Mfg. Nos. 1692515, 1692517 & 1692519.**



Mfg. No. 1692150

34" Twin Bag Catcher - Adapter, Blade & Tube

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--------------------------------------|
| 1 | 1679163 | 1 | WING NUT ASSEMBLY, 5/16 |
| 2 | 1679164 | 1 | CUP |
| 3 | 1702665 | 2 | SPACER |
| 4 | 1703769 | 1 | TUBE, Transfer |
| 5 | 1704341 | 1 | WASHER, Special, 11/32 x 7/8 x 1-3/4 |
| 6 | 1704355 | 1 | BRACKET, Attachment |
| 7 | 1704603 | 1 | LATCH, Tube |
| 8 | 1705010 | 1 | ADAPTER, Blade, High Lift |
| 9 | 1706739 | 1 | BLADE, High Lift, 34" Mower |
| 10 | 1709112 | 1 | BAFFLE, 34" Mower |
| 11 | 1709135 | 1 | ADAPTER, 34" Mower |
| 12 | 1713286* | 1 | EXHAUST SHIELD, Front |
| 13 | 1713287* | 1 | EXHAUST SHIELD, Rear |
| 14 | 1917356 | 3 | LOCKWASHER, 5/16 |
| 15 | 1917372 | 3 | NUT, Hex, 5/16-18 |
| 16 | 1919326 | 1 | WASHER, Flat, 5/16 |
| 17 | 1919438 | 3 | NUT, Esna Hex Lock, 5/16-18 |
| 18 | 1927557 | 1 | NUT, Hex Flange, 5/16-18 |
| 19 | 1928698 | 1 | NUT, Centerlock, 5/16-18 |
| 20 | 1928919* | 4 | NUT & WASHER ASSY., Hex 10-32 |
| 21 | 1930531* | 4 | SCREW, Truss Hd., 10-32 x 1/2 |
| 22 | 1931332 | 1 | CARRIAGE BOLT, 5/16-18 x 5/8 |
| 23 | 1931338 | 2 | CARRIAGE BOLT, 5/16-18 x 1-3/4 |
| 24 | 1931339 | 1 | CARRIAGE BOLT, 5/16-18 x 2 |
| 25 | 1935048 | 1 | NUT, Flange Lock, 5/16-18 |
| 26 | 1960122 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 |
| 27 | 1960185 | 1 | WASHER, Flat, 5/16 |
| 28 | 1960371 | 3 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 |

*** Not required on models equipped with 12 HP Tecumseh engine,
Mfg. Nos. 1692515, 1692517 & 1692519.**

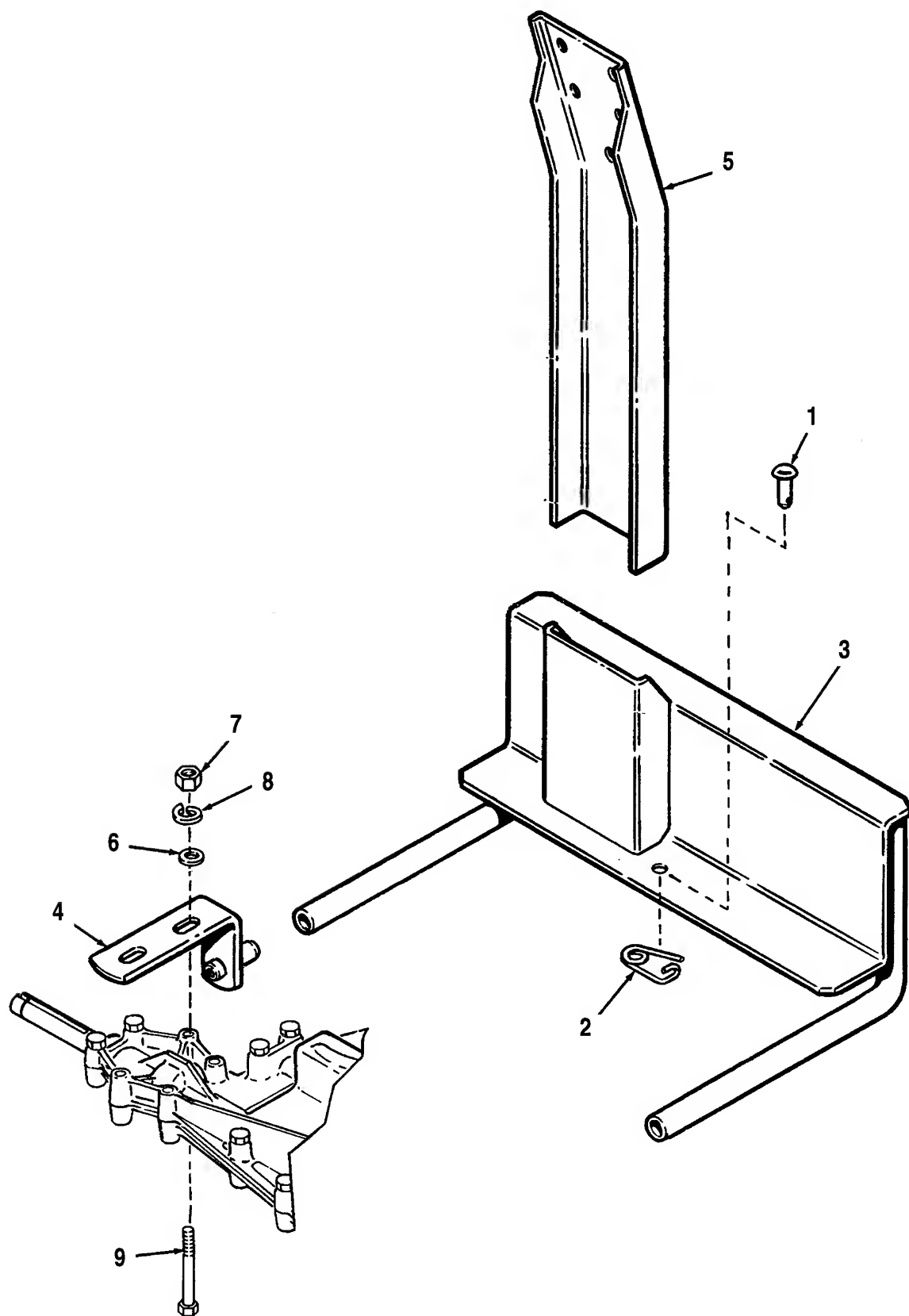
This technical drawing is an exploded view of a mechanical assembly, likely a small motor or pump unit. The components are numbered 1 through 40. The main body (12) is a cast housing with a flange (16) and a base (1). A motor or actuator (14) is mounted on the side, secured by a bracket (15) and a plate (19). A handle (17) is attached to the side. The base (1) is mounted on a support (7) via a bracket (10) and a pin (29). A shaft (13) is connected to the motor, passing through a bearing (30) and a support (4). A cover (6) is attached to the base. A handle (3) is attached to the side of the base. A pin (32) is used to secure the handle. A bracket (34) is used to mount the motor. A plate (35) is used to secure the motor. A bracket (37) is used to mount the base. A pin (36) is used to secure the base. A bracket (38) is used to mount the handle. A pin (39) is used to secure the handle. A bracket (40) is used to mount the cover. A pin (21) is used to secure the cover. A pin (25) is used to secure the cover. A pin (26) is used to secure the base. A pin (27) is used to secure the base. A pin (28) is used to secure the base. A pin (22) is used to secure the base. A pin (23) is used to secure the handle. A pin (24) is used to secure the handle. A pin (31) is used to secure the motor. A pin (33) is used to secure the motor. A pin (35) is used to secure the motor. A pin (36) is used to secure the base. A pin (37) is used to secure the base. A pin (38) is used to secure the handle. A pin (39) is used to secure the handle. A pin (40) is used to secure the cover.

Mfg. Nos. 1692149, 1692150

30" & 34" Twin Bag Catchers - Cover & Bag

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 960367 | 2 | PIN, Round Head |
| 2 | 1667248 | 6 | CLIP, Canoe |
| 3 | 1672023 | 2 | CLAMP |
| 4 | 1675043 | 4 | RIVET, Pop |
| 5 | 1675707 | 2 | TUBE CLIP, Grass Bag |
| 6 | 1703700 | 1 | SCREEN |
| 7 | 1703764 | 2 | BAG, Grass |
| 8 | 1703807 | 2 | HANGER |
| 9 | 1703822 | 1 | CROSS ASSY. |
| 10 | 1703853 | 1 | HANDLE, Latch |
| 11 | 1703855 | 2 | HOOP, Bag |
| 12 | 1704056 | 1 | COVER ASSY. (Incl. Ref. Nos. 4, 6, 13, 21, 22, 25, 33 & 40) |
| 13 | 1704057 | 1 | SEAL, Clip |
| 14 | 1704075 | 1 | SUPPORT, Tube |
| 15 | 1704135 | 1 | SEAL, Cover |
| 16 | 1704180 | 2 | WINDOW |
| 17 | 1704405 | 1 | DECAL, Safety |
| 18 | 1704507 | 1 | STRAP, Tube Support |
| 19 | 1704508 | 3 | BRACKET, Seal |
| 20 | 1704615 | 1 | TUBE ASSY., Support (Incl. Ref. Nos. 14, 15, 18, 19, 34, 35, 38 & 39) |
| 21 | 1705876 | 1 | CABLE, Double Loop |
| 22 | 1910531 | 4 | WASHER |
| 23 | 1917356 | 4 | LOCKWASHER, 5/16 |
| 24 | 1917372 | 4 | NUT, Hex, 5/16-18 |
| 25 | 1921319 | 1 | WASHER, Plain, 1/4 |
| 26 | 1921966 | 4 | CAPSCREW, Hex Hd., 3/8-16 x 7/8 |
| 27 | 1927428 | 2 | SCREW, Taptite, 1/4-20 x 3/8 |
| 28 | 1928352 | 4 | NUT, Hex, Whizlock, 3/8-16 |
| 29 | 1928919 | 2 | NUT, Hex, #10-32 |
| 30 | 1930531 | 2 | SCREW, Truss Hd., #10-32 x 1/2 |
| 31 | 1930642 | 5 | LOCKNUT, Flange, 1/4-20 End Lock |
| 32 | 1931333 | 4 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 33 | 1933886 | 1 | NUT, Speed |
| 34 | 1960077 | 2 | NUT, Hex, Lock, #8-32 |
| 35 | 1960096 | 2 | WASHER |
| 36 | 1960221 | 2 | CLIP, Hairpin |
| 37 | 1960252 | 5 | CARRIAGE BOLT, 1/4-20 x 5/8 |
| 38 | 1960381 | 7 | RIVET, Pop |
| 39 | 1960399 | 1 | SCREW, Round Hd., #8-32 x 7/8 |
| 40 | 1960400 | 1 | SCREW, Self-tapping, #10-12 x 5/8 |

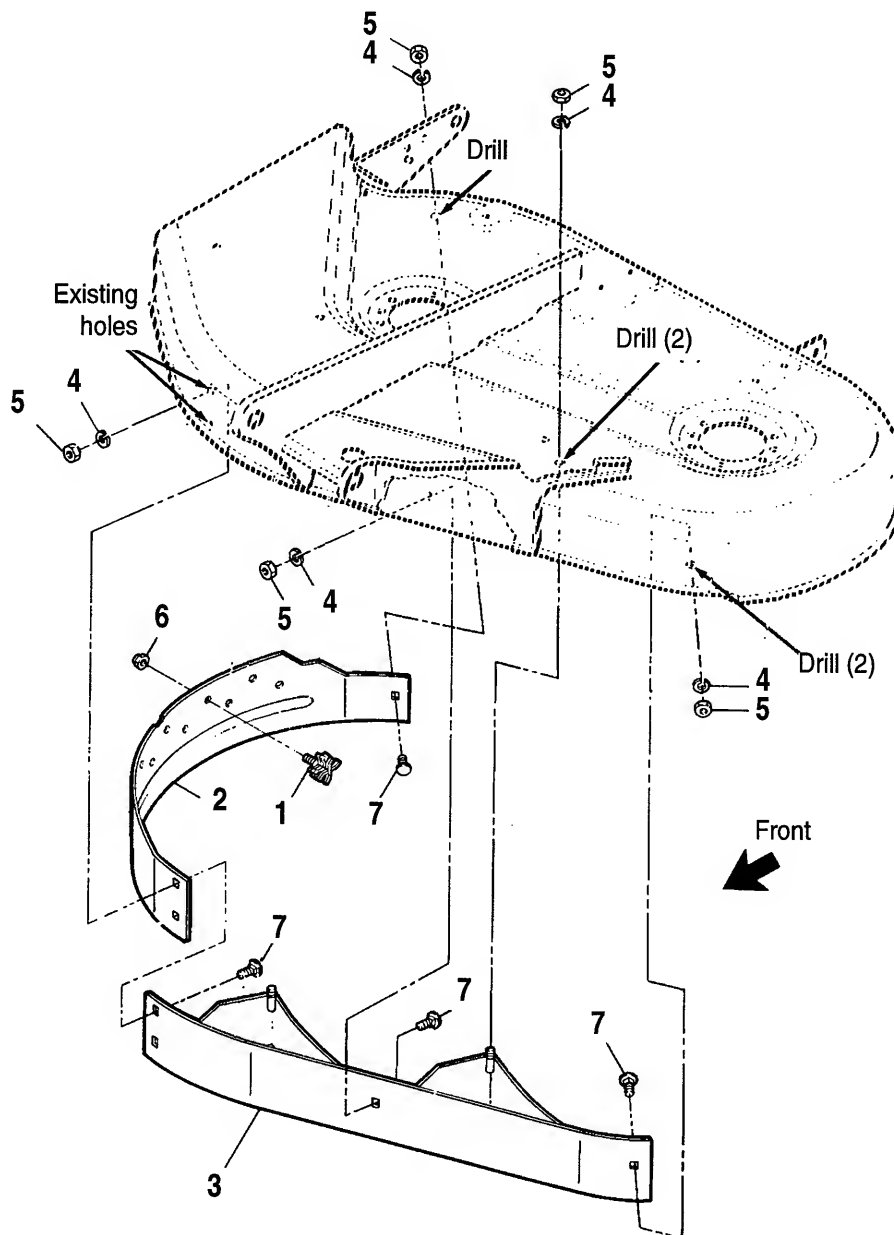
30" & 34" Twin Bag Grass Catchers - Hitch



Mfg. Nos. 1692149, 1692150

30" & 34" Twin Bag Grass Catchers - Hitch




| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|------------------------------------|
| 1 | 102004 | 1 | PIN, Round |
| 2 | 176012 | 1 | CLIP PIN, Safety |
| 3 | 1709022 | 1 | SUPPORT ASSY. |
| 4 | 1709026 | 2 | ANCHOR ASSY. |
| 5 | 1709111 | 1 | SUPPORT, Catcher |
| 6 | 1917356 | 4 | LOCKWASHER, 5/16 |
| 7 | 1917372 | 4 | NUT, Hex, 5/16-18 |
| 8 | 1919326 | 4 | WASHER, Plain 5/16 |
| 9 | 1921719 | 4 | CAPSCREW, Hex Hd., 5/16-18 x 2-1/2 |



| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 1707684* | 8 | SHREDDERS, Leaf (Optional) |
| 2 | 1708866 | 1 | BAFFLE, Discharge |
| 3 | 1708867 | 1 | BAFFLE, Mulching |
| 4 | 1917356 | 7 | LOCKWASHER, 5/16 |
| 5 | 1917372 | 7 | NUT, Hex, 5/16-18 |
| 6 | 1919438* | 8 | NUT, Hex, Plastite, 5/16-18 (Optional) |
| 7 | 1931333 | 5 | CARRIAGE BOLT, 5/16-18 x 3/4 |

* Also available optional Leaf Shredder Kit, part no. 1686609;
which contains 8 ea. of Ref. Nos. 6 & 1.

**TORQUE SPECIFICATIONS FOR
STANDARD MACHINE HARDWARE
(Tolerance $\pm 20\%$)**

| SIZE | SAE GRADE #2  | | SAE GRADE #5  | | SAE GRADE #8  | |
|---------|---|-------|--|-------|---|---------|
| | <u>in/lbs</u> ft/lbs | Nm. | <u>in/lbs</u> ft/lbs | Nm. | <u>in/lbs</u> ft/lbs | Nm. |
| 8-32 | 19 | 2.1 | 30 | 3.4 | 41 | 4.6 |
| 8-36 | 20 | 2.3 | 31 | 3.5 | 43 | 4.9 |
| 10-24 | 27 | 3.1 | 43 | 4.9 | 60 | 6.8 |
| 10-32 | 31 | 3.5 | <u>49</u> | 5.5 | <u>68</u> | 7.7 |
| 1/4-20 | 66 | 7.6 | 8 | 10.9 | 12 | 16.3 |
| 1/4-28 | <u>76</u> | 8.6 | 10 | 13.6 | 14 | 19.0 |
| 5/16-18 | 11 | 15.0 | 17 | 23.1 | 25 | 34.0 |
| 5/16-24 | 12 | 16.3 | 19 | 25.8 | 27 | 34.0 |
| 3/8-16 | 20 | 27.2 | 30 | 40.8 | 45 | 61.2 |
| 3/8-24 | 23 | 31.3 | 35 | 47.6 | 50 | 68.0 |
| 7/16-14 | 30 | 40.8 | 50 | 68.0 | 70 | 95.2 |
| 7/16-20 | 35 | 47.6 | 55 | 74.8 | 80 | 108.8 |
| 1/2-13 | 50 | 68.0 | 75 | 102.0 | 110 | 149.6 |
| 1/2-20 | 55 | 74.8 | 90 | 122.4 | 120 | 163.2 |
| 9/16-12 | 65 | 88.4 | 110 | 149.6 | 150 | 204.0 |
| 9/16-18 | 75 | 102.0 | 120 | 163.2 | 170 | 231.2 |
| 5/8-11 | 90 | 122.4 | 150 | 204.0 | 220 | 299.2 |
| 5/8-18 | 100 | 136 | 180 | 244.8 | 240 | 326.4 |
| 3/4-10 | 160 | 217.6 | 260 | 353.6 | 386 | 525 |
| 3/4-16 | 180 | 244.8 | 300 | 408.0 | 420 | 571.2 |
| 7/8-9 | 140 | 190.4 | 400 | 544.0 | 600 | 816.0 |
| 7/8-14 | 155 | 210.8 | 440 | 598.4 | 660 | 897.6 |
| 1-8 | 220 | 299.2 | 580 | 788.8 | 900 | 1,244.0 |
| 1-12 | 240 | 326.4 | 640 | 870.4 | 1,000 | 1,360.0 |

NOTES

1. These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
2. Recommended seating torque values for locknuts:
 - a. for prevailing torque locknuts - use 65% of grade 5 torques.
 - b. for flange whizlock nuts and screws - use 135% of grade 5 torques.
3. Unless otherwise noted on assembly drawings, all torque values must meet this specification.

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